

零件手册

Parts Manual

8420

高速直驱双针平缝机

High speed direct drive double needle lockstitch sewing machine

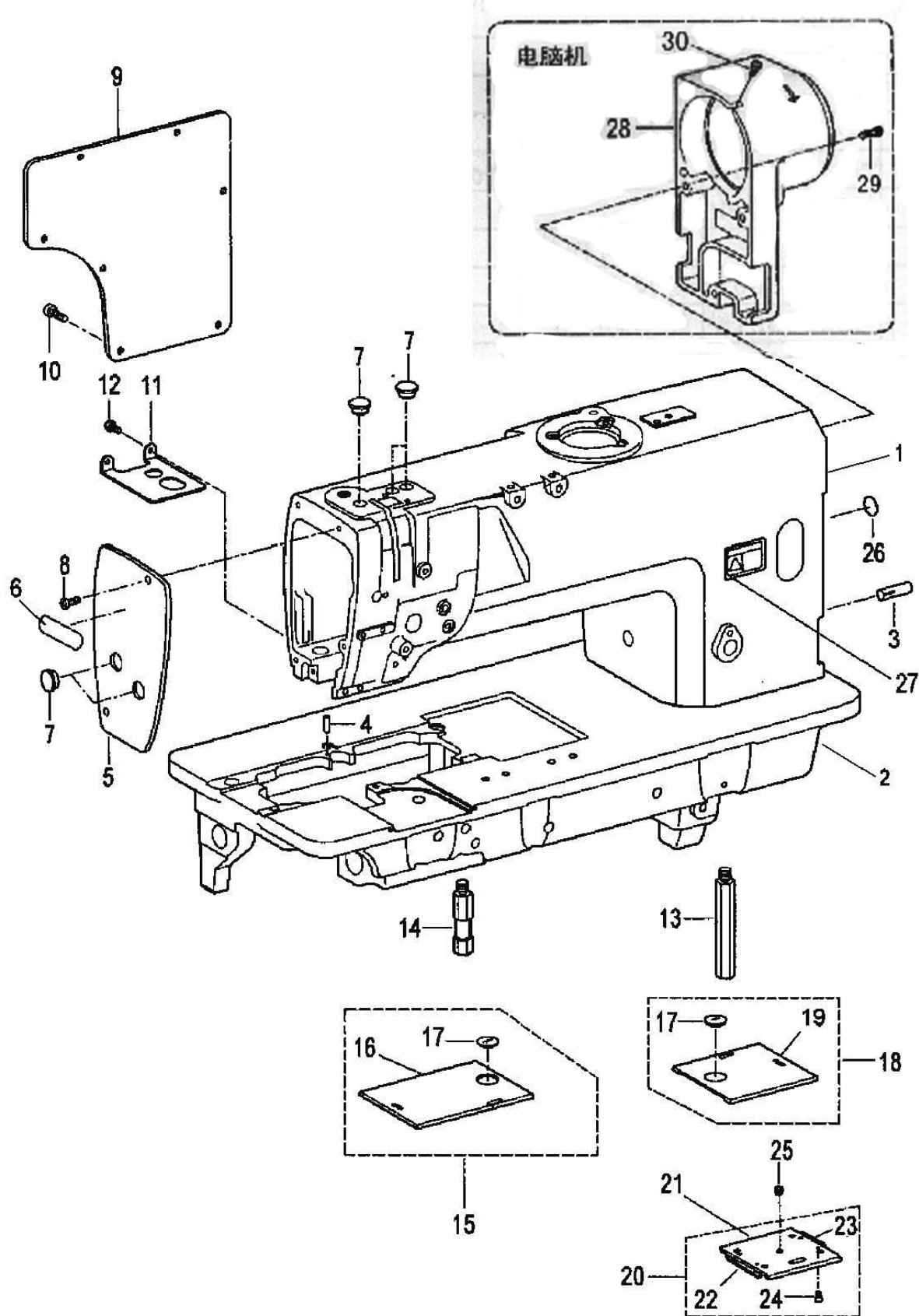
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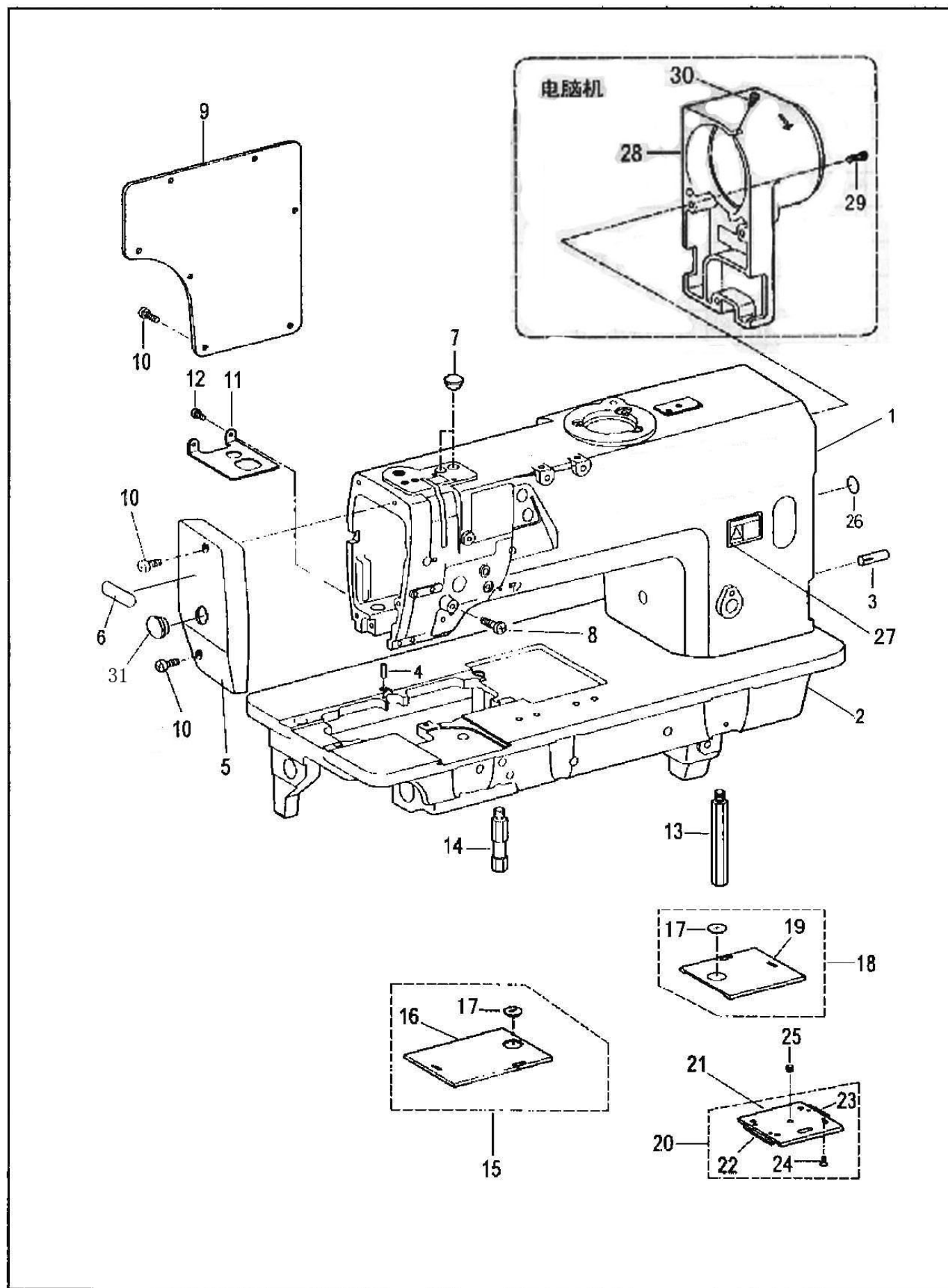
1-1 机壳部件/Machine body



平缝系列>LS8420M-D3> 1-1 机壳部件(LS8420M-D3 LS8720M-D3)/Machine body

序号 NO	品号CODE	名称	NAME	数量 AMT					
				8420	8420	8450	8450	8720	8750
				M-D3	M-D3	M-D3	M-D3	M-D3	M-D3
				-3	-5	-3	-5	-5	-5
1-1-1	033102002	机头	ARM	1	1			1	
1-1-2	034203008	底板	BED	1	1			1	
1-1-3	PF8420M-D3010103	带槽销	DOWEL PIN	2	2	2	2	2	2
1-1-4	PF68425A02	定位销	POSITIONING PIN	1	1	1	1	1	1
1-1-5	PF8420M-D301010501L	面板	FACE PLATE	1	1			1	
1-1-6	PF8420M-D3010106	面板商标牌	PLATE	1	1	1	1	1	1
1-1-7	PF8420M-D3010107	橡皮塞	RUBBER CAP, 15.5	5	5	3	3	5	3
1-1-8	PF8420M-D3010108	螺钉M5×8	SCREW	2	2			2	
1-1-9	PF8420M-D301010901L	后盖板	REAR COVER	1	1	1	1	1	1
1-1-10	PF8420M-D31415	螺钉M5×12	SCREW	7	7	7	7	7	7
1-1-11	PF8420M-D3010111	防尘板	DUST PROTECTOR	1	1			1	
1-1-12	PF8420M-D3010112	螺钉M5×6	SCREW	2	2	2	2	2	2
1-1-13	PF8420M-D3010113	长脚柱	BED LEG, L	1	1	1	1	1	1
1-1-14	PF8420M-D3010114	短脚柱	BED LEG, S	1	1	1	1	1	1
1-1-15	PF8420M-D3010115	左推板组件	SLIDE PLATE, LA ASSY	1	1	1	1	1	1
1-1-16	PF8420M-D3010116	左推板	SLIDE PLATE, LA	1	1	1	1	1	1
1-1-17	PF8420M-D3010117	推板窗	BOBBIN WINDOW	1	1	1	1	1	1
1-1-18	PF8420M-D3010118	右推板组件	SLIDE PLATE ASSY, R	1	1	1	1	1	1
1-1-19	PF8420M-D3010119	右推板	SLIDE PLATE, R	1	1	1	1	1	1
1-1-20	PF8420M-D3010120	前推板组件	SLIDE PLATE F ASSY	1	1	1	1	1	1
1-1-21	PF8420M-D3010121	前推板	SLIDE PLATE, F	1	1	1	1	1	1
1-1-22	PF8420M-D3010122	前推板定位块（左）		1	1	1	1	1	1
1-1-23	PF8420M-D3010123	前推板定位块（右）		1	1	1	1	1	1
1-1-24	PF8420M-D3010124	螺钉3. 18-40X4	SCREW	4	4	4	4	4	4
1-1-25	PF68425A16	螺钉5. 16-40X4	SCREW	1	1	1	1	1	1
1-1-26	PF8420M-D3010126	接地标记	LABEL GROUNDING	1	1	1	1	1	1
1-1-27	PF8420M-D3010127	CE标记	LABEL CE	1	1	1	1	1	1
1-1-28	PF8420M-D301012801L	马达罩		1	1	1	1	1	1
1-1-29	PF9990423	螺钉M5X14	SCREW PAN M5X14	3	3	3	3	3	3
1-1-30	PF8420M-D31415	螺钉M5X10	SCREW PAN M5X10	1	1	1	1	1	1

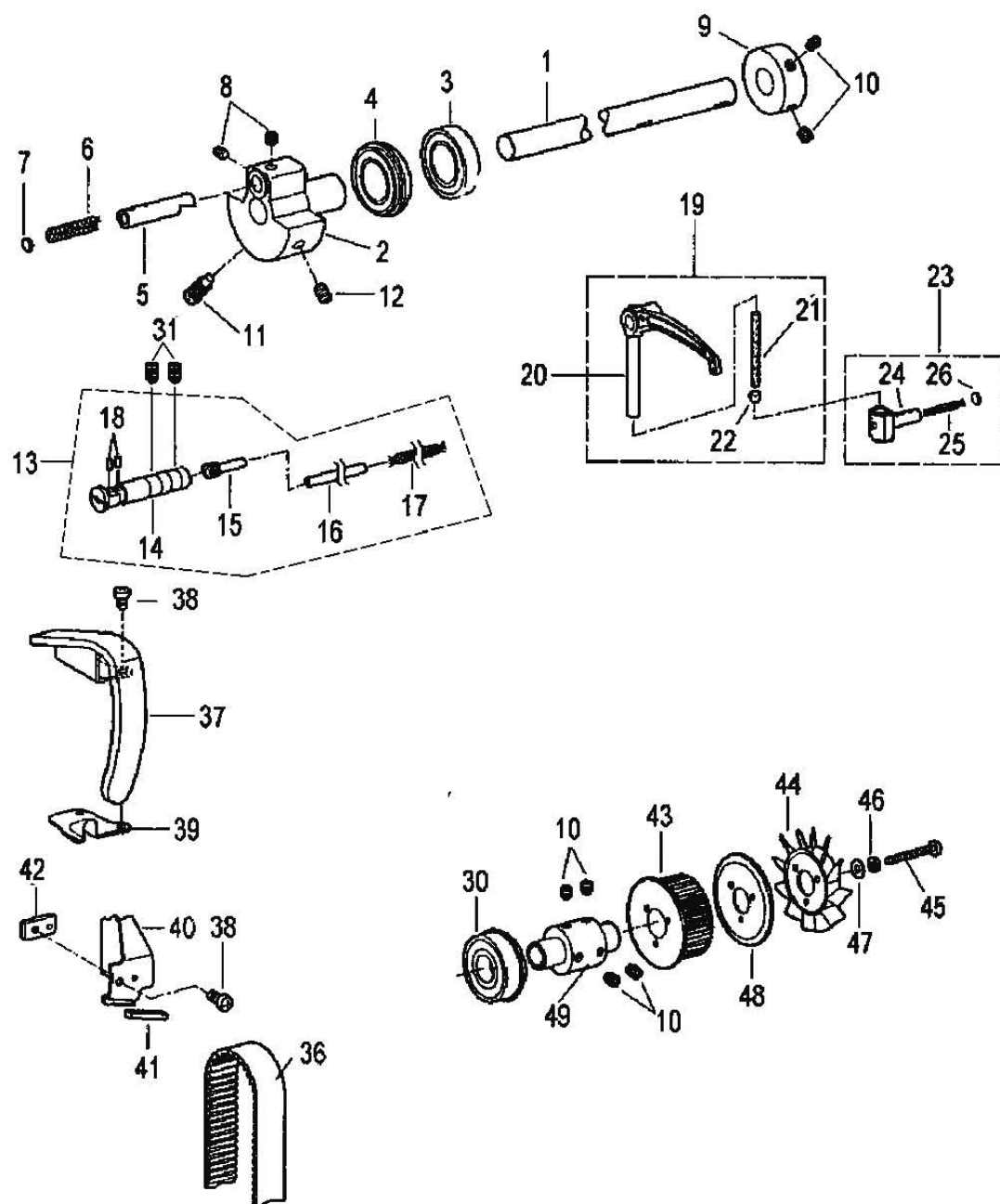
1-2_ 机壳部件 /Machine body



平缝系列>LS8420M-D3>1-2 机壳部件(LS8450M-D3 LS8750M-D3)/Machine body

序号 NO	品号CODE	名称	NAME	数量 AMT					
				8420	8420	8450	8450	8720	8750
				M-D3	M-D3	M-D3	M-D3	M-D3	M-D3
				-3	-5	-3	-5	-5	-5
1-2-1	033101005	机头	ARM			1	1		1
1-1-2	034203008	底板	BED			1	1		1
1-1-3	PF8420M-D3010103	带槽销	DOWEL PIN	1	1	1	1	1	1
1-1-4	PF68425A02	定位销	POSITIONING PIN	1	1	1	1	1	1
1-2-5	PF8450M-D301010501L	面板	FACE PLATE			1	1		1
1-1-6	PF8420M-D3010106	面板商标牌	PLATE	1	1	1	1	1	1
1-1-7	PF8420M-D3010107	橡皮塞 12.5	RUBBER CAP, 12.5	5	5	5	5	5	5
1-1-8	PF8420M-D3010108	螺钉M5×8	SCREW	2	2	2	2	2	2
1-1-9	PF8420M-D301010901L	后盖板	REAR COVER	1	1	1	1	1	1
1-1-10	PF8420M-D31415	螺钉M5×12	SCREW	7	7	7	7	7	7
1-2-11	PF8420M-D3010111	防尘板	DUST PROTECTOR			1	1		1
1-1-12	PF8420M-D3010112	螺钉M5×6	SCREW M5X6	2	2	2	2	2	2
1-1-13	PF8420M-D3010113	长脚柱	BED LEG, L	1	1	1	1	1	1
1-1-14	PF8420M-D3010114	短脚柱	BED LEG, S	1	1	1	1	1	1
1-1-15	PF8420M-D3010115	左推板组件	SLIDE PLATE, LA ASSY	1	1	1	1	1	1
1-1-16	PF8420M-D3010116	左推板	SLIDE PLATE, LA	1	1	1	1	1	1
1-1-17	PF8420M-D3010117	推板窗	BOBBIN WINDOW	1	1	1	1	1	1
1-1-18	PF8420M-D3010118	右推板组件	SLIDE PLATE ASSY, R	1	1	1	1	1	1
1-1-19	PF8420M-D3010119	右推板	SLIDE PLATE, R	1	1	1	1	1	1
1-1-20	PF8420M-D3010120	前推板组件	SLIDE PLATE F ASSY	1	1	1	1	1	1
1-1-21	PF8420M-D3010121	前推板	SLIDE PLATE, F	1	1	1	1	1	1
1-1-22	PF8420M-D3010122	前推板定位块（左）		1	1	1	1	1	1
1-1-23	PF8420M-D3010123	前推板定位块（右）		1	1	1	1	1	1
1-1-24	PF8420M-D3010124	螺钉3. 18-40X4	SCREW 3. 18-40X4	4	4	4	4	4	4
1-1-25	PF68425A16	螺钉5. 16-40X4	SCREW 5. 16-40X4	1	1	1	1	1	1
1-1-26	PF8420M-D3010126	接地标记	LABEL GROUNDING	1	1	1	1	1	1
1-1-27	PF8420M-D3010127	CE标记	LABEL CE	1	1	1	1	1	1
1-1-28	PF8420M-D301012801L	马达罩		1	1	1	1	1	1
1-1-29	PF9990423	螺钉M5X14	SCREW PAN M5X14	3	3	3	3	3	3
1-1-30	PF8420M-D31415	螺钉M5X10	SCREW PAN M5X10	1	1	1	1	1	1

2 上轴部件/UPPER SHAFT MECHANISM

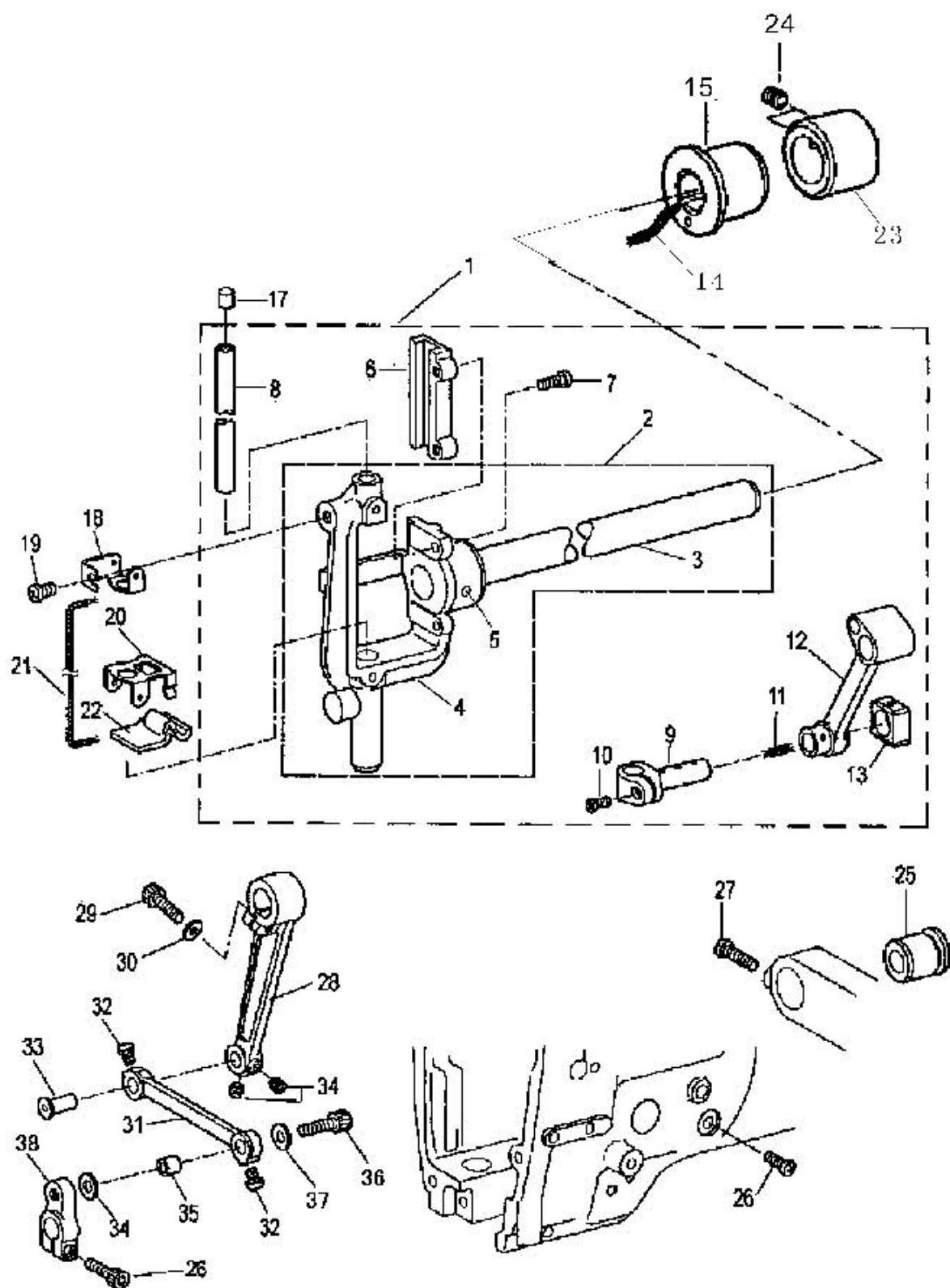


平缝系列>LS8420M-D3> 2 上轴部件/UPPER SHAFT MECHANISM

序号 NO	品号CODE	名称	NAME	数量 AMT					
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				M-D3	M-D3	M-D3	M-D3	M-D3	M-D3
				-3	-5	-3	-5	-5	-5
2-1	PF8420M-D30201	上轴	UPPER SHAFT, DO	1	1	1	1	1	1
2-2-01	PF8420M-D30202	针杆曲柄	THREAD TAKE-UP CRANK	1	1			1	
2-2-02	PF8450M-D30202	针杆曲柄(角缝)	THREAD TAKE-UP CRANK			1	1		1
2-3	PF999020104	球轴承6004ZZ	BALL BEARING, 6004ZZ	1	1	1	1	1	1
2-4	PF20520923	球轴承6004ZZNR	BALL BEARING, 6004ZZNR	1	1	1	1	1	1
2-5	PF8420M-D30205	针杆曲柄轴	CRANK SHAFT	1	1			1	
2-5	PF8450M-D30205	针杆曲柄轴(角缝)				1	1		1
2-6	PF8450M-D30206	油线6×6 L=60	WICK6×6, L=60	1	1	1	1	1	1
2-7		油线盖	PUSHER	1	1	1	1	1	1
2-8	PF8420M-D30208	固定螺钉M6×5	SCREW	2	2	2	2	2	2
2-9	PF8420M-D30209	绕线轮	BOBBIN WINDER DRIVING WHEEL	1	1	1	1	1	1
2-10	PF8420M-D30210	绕线轮螺钉M6×6	SCREW	2	2	2	2	2	2
2-11	PF8420M-D30211	螺钉M8	SCREW	1	1	1	1	1	1
2-12	PF8420M-D30212	螺钉M6×10	SCREW	1	1	1	1	1	1
2-13	PF8420M-D30213	挑线杆轴组件	THREAD TAKE-UP S-SHAFT UNIT	1	1	1	1	1	1
2-14	PF8420M-D30214	挑线杆轴	THREAD TAKE-UP S-SHAFT	1	1	1	1	1	1
2-15	PF8420M-D30215	挑线杆轴接头		1	1	1	1	1	1
2-16	04160003	油管5×3×90	OIL TUBE	1	1	1	1	1	1
2-17	PF5550833	油线	WICK	1	1	1	1	1	1
2-18	PF5550833	油线	WICK	1	1	1	1	1	1
2-19-02	PF68423B21	挑线杆组件S3-L	THREAD TAKE-UP LEVER ASSYS3-L	1		1			
2-19	PF68425B21	挑线杆组件S5-L	THREAD TAKE-UP LEVER ASSYS5-L		1		1		
2-19-03	PF68725B21	挑线杆组件S7-L	THREAD TAKE-UP LEVER ASSYS7-L					1	1
2-20	PF68725B2101	挑线杆	THREAD TAKE-UP LEVER	1	1	1	1	1	1
2-21	PF5550833	油线	WICK	1	1	1	1	1	1
2-22	PF68425K32	油塞	PUSHER	1	1	1	1	1	1
2-23		针杆接头滑块组件	T-TAKE-UP SLIDE BLOCK ASSY	1	1	1	1	1	1
2-24	PF68425B2401	针杆接头滑块	T-TAKE-UP SLIDE BLOCK	1	1	1	1	1	1
2-25	PF68455D2401	针杆接头滑块(角缝)							
2-25	PF5550833	油线	WICK	1	1	1	1	1	1
2-26		油塞	PUSHER	1	1	1	1	1	1
2-27	BF31010250529	轴承套座	BALL BEARING BUSH	1	1	1	1	1	1
2-28	PF20520322	R球轴承60/22ZZ	BALL BEARING, RADIAL 60/22ZZ						
2-29	PF84200229L	主动轮	PULLY						
2-30	PF20520322	球轴承6204ZZNR	BALL BEARING, 6204ZZNR						
2-30	PF1790S0313	球轴承6304-2RS	BALL BEARING, 6205ZZNR						
2-31	PF8420M-D30212	螺钉M6×10	SCREW						
2-32	PF8420M-D30232	上同步轮组件	TIMING PULLEY ASSY, UST						
2-33	PF84200233	上同步轮	TIMING PULLEY, UST						
2-34	PF84200234	挡圈	PULLEY FLANGE						
2-35	PF8420M-D30210	螺钉M6×6	SCREW						
2-36	PF8420M-D30236	同步带	TIMING BELT	1	1	1	1	1	1
2-37	PF8420M-D30237L	挑线杆防护罩	THREAD TAKE-UP LEVER COVER	1	1	1	1	1	1
2-38	PF8420M-D3010108	螺钉M5×8	SCREW	1	1	1	1	1	1

2-39	PF8420M-D30239	防尘盖	DUST COVER	1	1	1	1	1	1
2-40	PF8420M-D30240	遮掩板	SHELTER PLATE	1	1	1	1	1	1
2-41	PF8420M-D30241	油毡	FELT	1	1	1	1	1	1
2-42	PF8420M-D30242	遮掩板支座	HOLDER, SHELTER PLATE	1	1	1	1	1	1
2-43	PF8420M-D30243	上同步轮	TIMINGPULLEY. U DD	1	1	1	1	1	1
2-44	PF8420M-D30244	叶轮	FAN	1	1	1	1	1	1
2-45	PF8420M-D30245	螺钉M4X35	SCREW. PAN M4X35	3	3	3	3	3	3
2-46		弹簧垫圈2-4	WASHER, SPRING2-4	3	3	3	3	3	3
2-47		平垫圈 M4	WASHER, PLAN M4	3	3	3	3	3	3
2-48	PF8420M-D30248	同步轮挡圈	PULLEY U FLANGE	1	1	1	1	1	1
2-49	PF8420M-D30249	联轴器		1	1	1	1	1	1

3-1 针杆摆动部件/NEEDLE BAR ROCKING MECHANISM

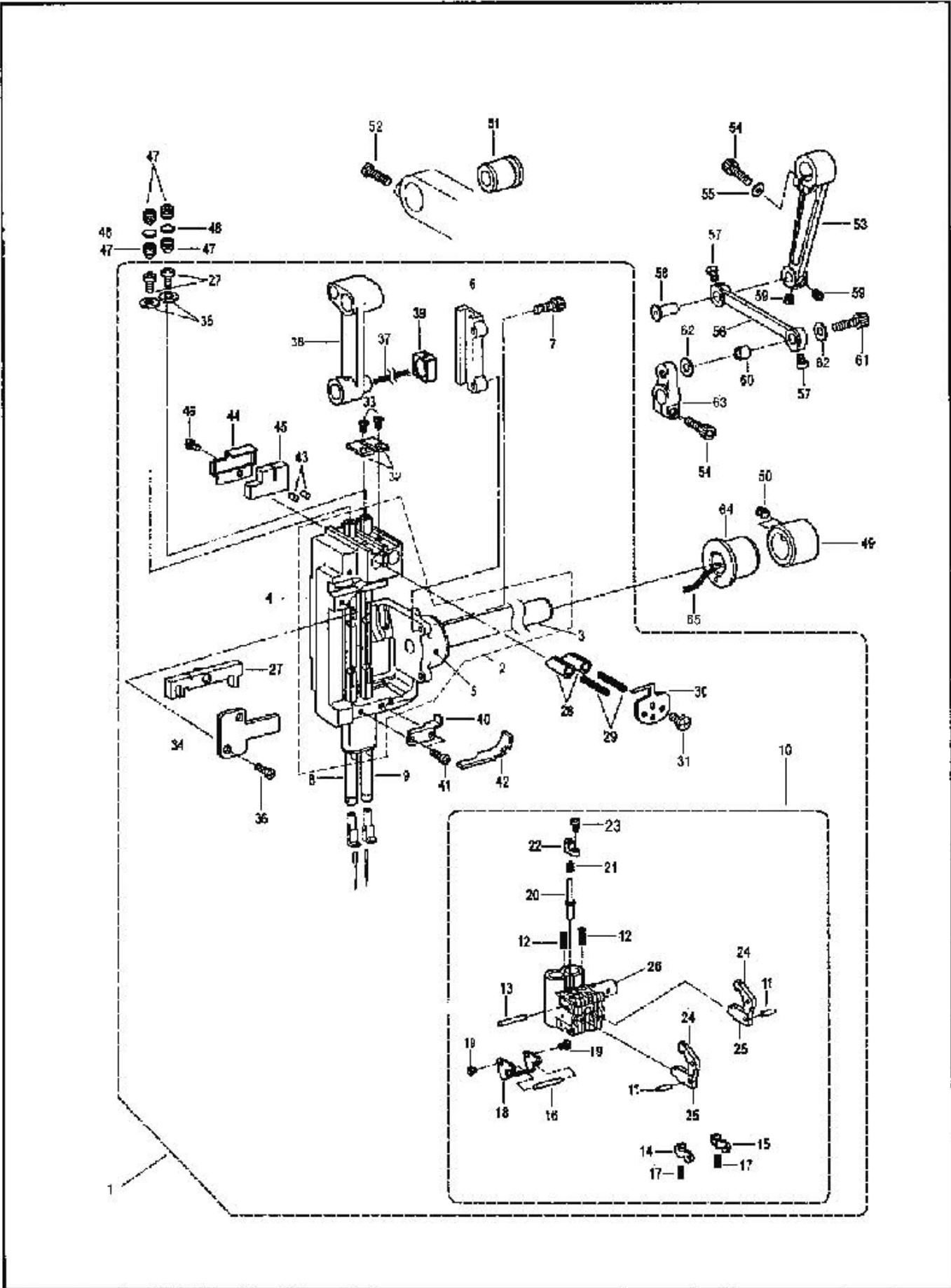


平缝系列>LS8420M-D3>3-1 针杆摆动部件(LS8420M-D3 LS8720M-D3)

NEEDLE BAR ROCKING MECHANISM

序号 NO	品号CODE	名称	NAME	数量 AMT					
				8420	8420	8450	8450	8720	8750
				M-D3	M-D3	M-D3	M-D3	M-D3	M-D3
				-3	-5	-3	-5	-5	-5
3-1-1	PF8420M-D3030101	针杆摆动轴组件	NEEDLE BAR ROCKER SHAFT ASSY	1	1			1	
3-1-2		针杆支架组件	NEEDLE BAR BASE ASSY	1	1			1	
3-1-3		摆轴	SHAFT	1	1			1	
3-1-4		针杆支架	NEEDLE BAR BASE	1	1			1	
3-1-5		锥销	PIN TAPER	1	1			1	
3-1-6		角滑块槽	SLIDE BLOCK SLIDER	1	1			1	
3-1-7		螺钉M4×10	SCREW	2	2			2	
3-1-8		针杆	NEEDLE BAR	1	1			1	
3-1-9		针杆接头	NEEDLE BAR CLAMP	1	1			1	
3-1-10		螺钉M3.5×8	SCREW	1	1			1	
3-1-11		油线 L=50	WICK	1	1			1	
3-1-12		针杆曲柄连杆	CRANK ROD, N-BAR	1	1			1	
3-1-13		角滑块	SLIDE BLOCK	1	1			1	
3-1-14		油线	NEEDLE REARING	1	1	1	1	1	1
3-1-15	PF8420M-D3030115	轴套L	CASE	1	1	1	1	1	1
3-1-16		摆轴前轴套垫片	WASHER, PLAIN	1	1	1	1	1	1
3-1-17		油塞	CAP, N-BAR	1	1			1	
3-1-18	PF8420M-D3030118	油毡上支架	FELT SUPPORT, U	1	1			1	
3-1-19	PF8420M-D3010112	螺钉M5×6	SCREW	1	1			1	
3-1-20	PF8420M-D3030120	油毡下支架	FELT SUPPORT, D	1	1			1	
3-1-21	PF68425K13005	油线 L=200	WICK	1	1			1	
3-1-22	PF8420M-D3030122	油毡	FELT	1	1			1	
3-1-23	PF8420M-D3030123	前轴套挡圈	SET SCREW COLLAR	2	2	2	2	2	2
3-1-24	PF8420M-D30210	挡圈螺钉	SCREW	4	4	4	4	4	4
3-1-25	PF8420M-D3030125	摆动轴后轴套	BUSH, R	1	1	1	1	1	1
3-1-26	PF8420M-D3010108	螺钉M5×8	SCREW	1	1			1	
3-1-27	PF8420M-D3030127	螺钉M6×16	SCREW	1	1	1	1	1	1
3-1-28	PF8420M-D3030128	针杆摆动大连杆	NEEDLE BAR ROCKER LEVER	1	1	1	1	1	1
3-1-29		螺栓M6×20	BOLT	1	1	1	1	1	1
3-1-30		垫圈	WASHER	1	1	1	1	1	1
3-1-31		针杆摆动小连杆	ROCKER LINK, N-BAR	1	1	1	1	1	1
3-1-32		螺钉M6×5	SCREW	2	2	2	2	2	2
3-1-33		摆动杆轴	LINK SHAFT, N-BAR ROCKER	1	1	1	1	1	1
3-1-34		螺钉M6×6	SCREW	2	2	2	2	2	2
3-1-35		摆动杆轴套	ZIGZAG LINK BUSH	1	1	1	1	1	1
3-1-36		螺栓M6×25	BOLT	1	1	1	1	1	1
3-1-37		摆动杆轴套垫圈	WASHER, PLAIN	2	2	2	2	2	2
3-1-38		针杆摆动臂	NEEDLE BAR ROCK ARM	1	1	1	1	1	1

3-2 针杆摆动部件 / NEEDLE BAR ROCKING MECHANISM



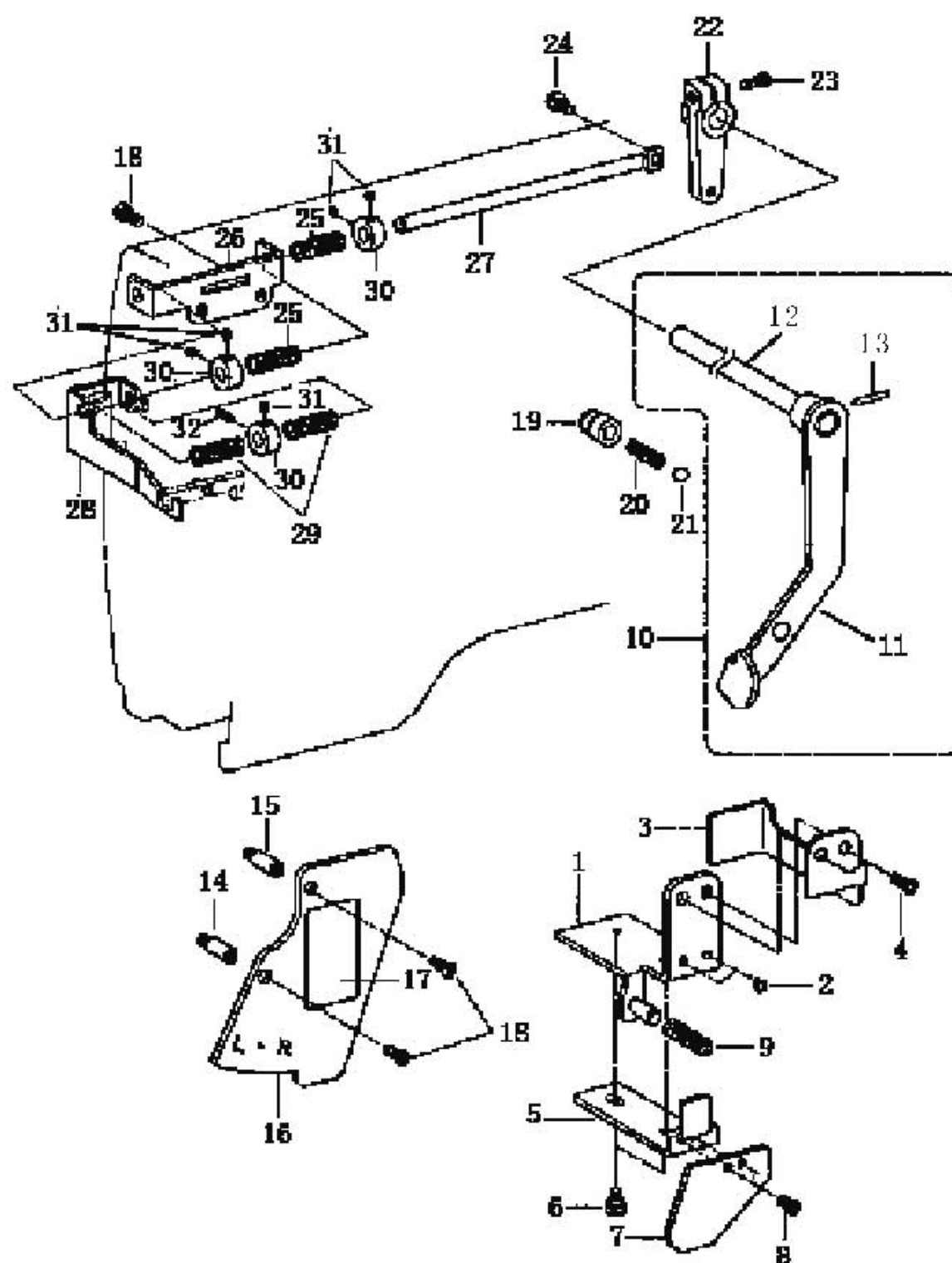
平缝系列>LS8420M-D3> 3-2 针杆摆动部件(LS8450M-D3 LS8750M-D3)

NEEDLE BAR ROCKING MECHANISM

序号 NO	品号CODE	名称	NAME	数量 AMT					
				8420	8420	8450	8450	8720	8750
				M-D3	M-D3	M-D3	M-D3	M-D3	M-D3
				-3	-5	-3	-5	-5	-5
3-2-1	PF8450M-D3030201	针杆摆动轴组件	NEEDLE BAR ROCKER SHAFT ASSY			1	1		1
3-2-2		针杆台组件	NEEDLE BAR BASE ASSY			1	1		1
3-2-3		摆轴	SHAFT			1	1		1
3-2-4		针杆支架	NEEDLE BAR BASE			1	1		1
3-2-5		锥销	PIN TAPER			1	1		1
3-2-6		角滑块槽	SLIDE BLOCK SLIDER			1	1		1
3-2-7		螺钉M4×10	SCREW			2	2		2
3-2-8		针杆组件（左）	NEEDLE BAR ASSY, L			1	1		1
3-2-9		针杆组件（右）	NEEDLE BAR ASSY, R			1	1		1
3-2-10	PF8450030210	针杆接头组件	NEEDLE BAR CLAMP ASSY			1	1		1
3-2-11		销1.5×5.8	PIN			2	2		2
3-2-12		离合器摆杆弹簧	SPRING			1	1		1
3-2-13		销2×15.8	PIN			1	1		1
3-2-14		止动块（左）	CLUTCH STOPPER, L			1	1		1
3-2-15		止动块（右）	CLUTCH STOPPER, R			1	1		1
3-2-16		销2×17.8	PIN			1	1		1
3-2-17		推板止动簧	SPRING			2	2		2
3-2-18		弹簧支架	SPRING HOLDER			1	1		1
3-2-19		螺钉M2.6×3	SCREW			2	2		2
3-2-20		销	PIN			1	1		1
3-2-21		离合销弹簧	SPRING, RELEASE PIN			1	1		1
3-2-22		离合销盖	PIN COVER			1	1		1
3-2-23		螺钉M2.6×5	SCREW			1	1		1
3-2-24		离合器摆杆	CLUTCH LEVER			2	2		2
3-2-25		止摆块				2	2		2
3-2-26		针杆接头	NEEDLE BAR CLAMP			1	1		1
3-2-27		滑块组件	SLIDE BLOCK ASSY			1	1		1
3-2-28		针杆定位	STOPPER , N-BAR			2	2		2
3-2-29		针杆制动器弹簧	SPRING, N-BAR STOPPER			2	2		2
3-2-30		弹簧盖	SPRING COVER			1	1		1
3-2-31		螺钉M3.5×6	SCREW			1	1		1
3-2-32		针杆定位块	ROTATE STOPPER, N-BAR			2	2		2
3-2-33		螺钉SM3.5	SCREW			2	2		2
3-2-34		角滑块导向板	SLIDE BLOCK GUIDE PLATE			1	1		1
3-2-35		垫圈	WASHER, PLANE			2	2		2
3-2-36		螺钉M3.5×8	SCREW			2	2		2
3-2-37		油线	WICK			1	1		1
3-2-38		针杆曲柄连杆	CRANK ROD, N-BAR			1	1		1
3-2-39		角滑块	SLIDE BLOCK			1	1		1
3-2-40	PF8450M-D3030240	油毡下支架	FELT SUPPORT			1	1		1
3-2-41	PF8420M-D30408	螺钉M3.5×5	SCREW			2	2		2
3-2-42	PF8450M-D3030242	油毡	FELT			1	1		1
3-2-43	PF8450M-D3030243	油毡	FELT			2	2		2
3-2-44	PF8450M-D3030244	油毡上支架	FELT SUPPORT			1	1		1

3-2-45	PF8450M-D3030245	油毡	FELT			1	1		1
3-2-46	PF8420M-D30408	螺钉M3.5×5	SCREW			1	1		1
3-2-47	PF8450M-D3030247	固定螺钉M8×8	SCREW			4	4		4
3-2-48		衬垫 5.3	SPACER 5.3			2	2		2
3-2-49	PF8420M-D3030123	紧圈	SET SCREW COLLAR			1	1		1
3-2-50	PF8420M-D30208	固定螺钉M6×5	SCREW			2	2		2
3-1-25	PF8420M-D3030125	摆动轴轴套	BUSH			1	1		1
3-1-27	PF8420M-D3030127	螺钉M6×16	SCREW			1	1		1
3-1-28	PF8420M-D3030128	针杆摆动大连杆	NEEDLE BAR ROCKER LEVER ASSY			1	1		1
3-1-29		螺栓M6×20	BOLT			1	1		1
3-1-30		垫圈	WASHER			1	1		1
3-1-31		针杆摆动小连杆	ROCKER LINK, N-BAR			1	1		1
3-1-32		螺钉M6×5	SCREW			2	2		2
3-1-33		摆动杆轴	LINK SHAFT, N-BAR ROCKER			1	1		1
3-1-34		螺钉M6×6	SCREW			2	2		2
3-1-35		摆动杆轴套	ZIGZAG LINK BUSH			1	1		1
3-1-36		螺栓M6×25	BOLT			1	1		1
3-1-37		摆动杆轴套垫圈	WASHER, PLAIN			2	2		2
3-1-38		针杆摆动臂	NEEDLE BAR ROCK ARM			1	1		1
3-1-15	PF8420M-D3030264	轴套L	BUSH, L			1	1		1
3-1-14		油线4×4 L=150	WICK			1	1		1

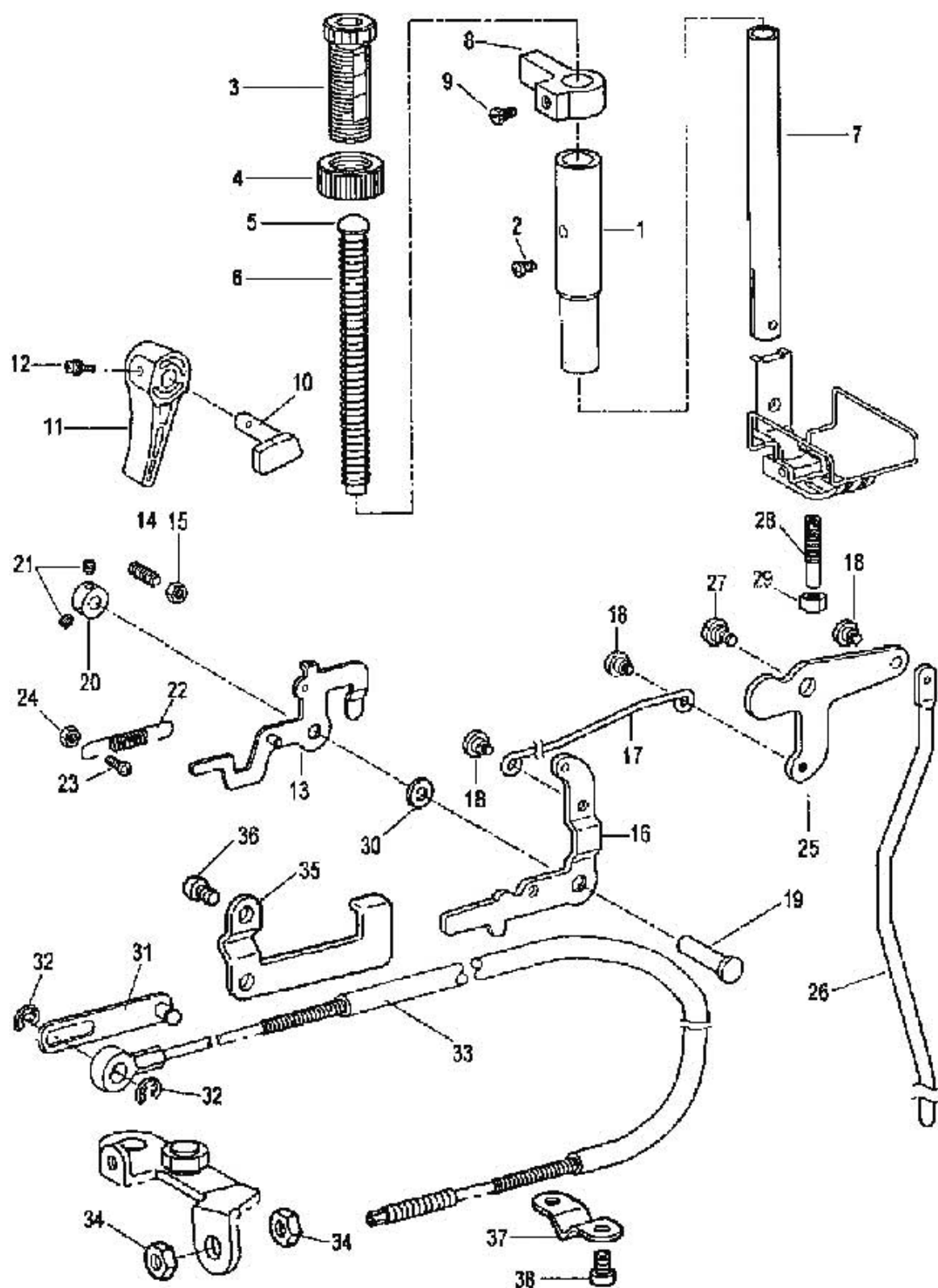
4 针杆切换操作部件 / Needle bar flip-up mechanism



平缝系列>LS8420M-D3>4,针杆切换操作部件(LS8450M-D3 LS8750M-D3)/Needle bar flip-up mechanism

序号 NO	品号CODE	名称	NAME	数量 AMT					
				8420	8420	8450	8450	8720	8750
				M-D3	M-D3	M-D3	M-D3	M-D3	M-D3
				-3	-5	-3	-5	-5	-5
4-1	PF8450M-D30401	指示板组件	INDICATION PLATE ASSY			1	1		1
4-2	PF8450M-D30402	橡皮塞 4.3	RUBBER CAP, 4.3			2	2		2
4-3	PF8450M-D30403	指示板盖	HOLDER PLATE COVER			1	1		1
4-4	PF8450M-D30404	螺钉M5X10	SCREW			2	2		2
4-5	PF8450M-D30405	压杆	PUSH LEVER			1	1		1
4-6	BF700S038	轴位螺钉M4	SHOULDER SCREW, M4			2	2		2
4-7	PF8450M-D30407	压杆板	PLATEPUSH LEVER			1	1		1
4-8	PF8450M-D30408	螺钉M3.5×5	SCREW			2	2		2
4-9	PF8450M-D30409	弹簧	SPRING			1	1		1
4-10	PF8450M-D30410	定位杆轴组件	STOP LEVER SHAFT ASSY			1	1		1
4-11		扳手				1	1		1
4-12		扳手轴				1	1		1
4-13		销子3×18	PIN			1	1		1
4-14	PF8450M-D30414	螺栓L	BOLT, L			1	1		1
4-15	PF8450M-D30415	螺栓S	BOLT, S			1	1		1
4-16	PF8450M-D30416	切换指示板	FLIP-UP HOLDER PLATE			1	1		1
4-17	PF8450M-D30417	切换指示标签	LABEL			1	1		1
4-18	PF8420M-D3010108	螺钉M5×8	SCREW			2	2		2
4-19	PF68455C13	轴承导向套	BALL GUIDE BUSH			1	1		1
4-20	PF68455C14	弹簧	SPRING			1	1		1
4-21	PF68455C15	钢球1/4	BEARING BALL, 1/4			1	1		1
4-22	PF8450M-D30422	轴臂	ARM, LEVER SHAFT			1	1		1
4-23	PF1310J48	螺钉M5×14	SCREW			1	1		1
4-24	PF8450M-D30424	螺钉M4	SCREW			1	1		1
4-25	PF8450M-D30425	弹簧	SPRING			2	2		2
4-26	PF8450M-D30426	滑轴架	SLIDE SHAFT BRACKET			1	1		1
4-27	PF8450M-D30427	滑动轴	SLIDE SHAFT			1	1		1
4-28	PF8450M-D30428	支架板	SUPPORT PLATE, SLIDE SHAFT			1	1		1
4-28	PF8450M-D30429	支架板				1	1		1
4-29	PF8450M-D30430	弹簧	SPRING			2	2		2
4-30	PF8450M-D30431	紧圈	SET SCREW COLLAR			3	3		3
4-31	PF8450M-D30432	螺钉M4×4	SCREW			5	5		5
4-32	PF8450M-D30433	导向螺钉	GUIDE SCREW			1	1		1

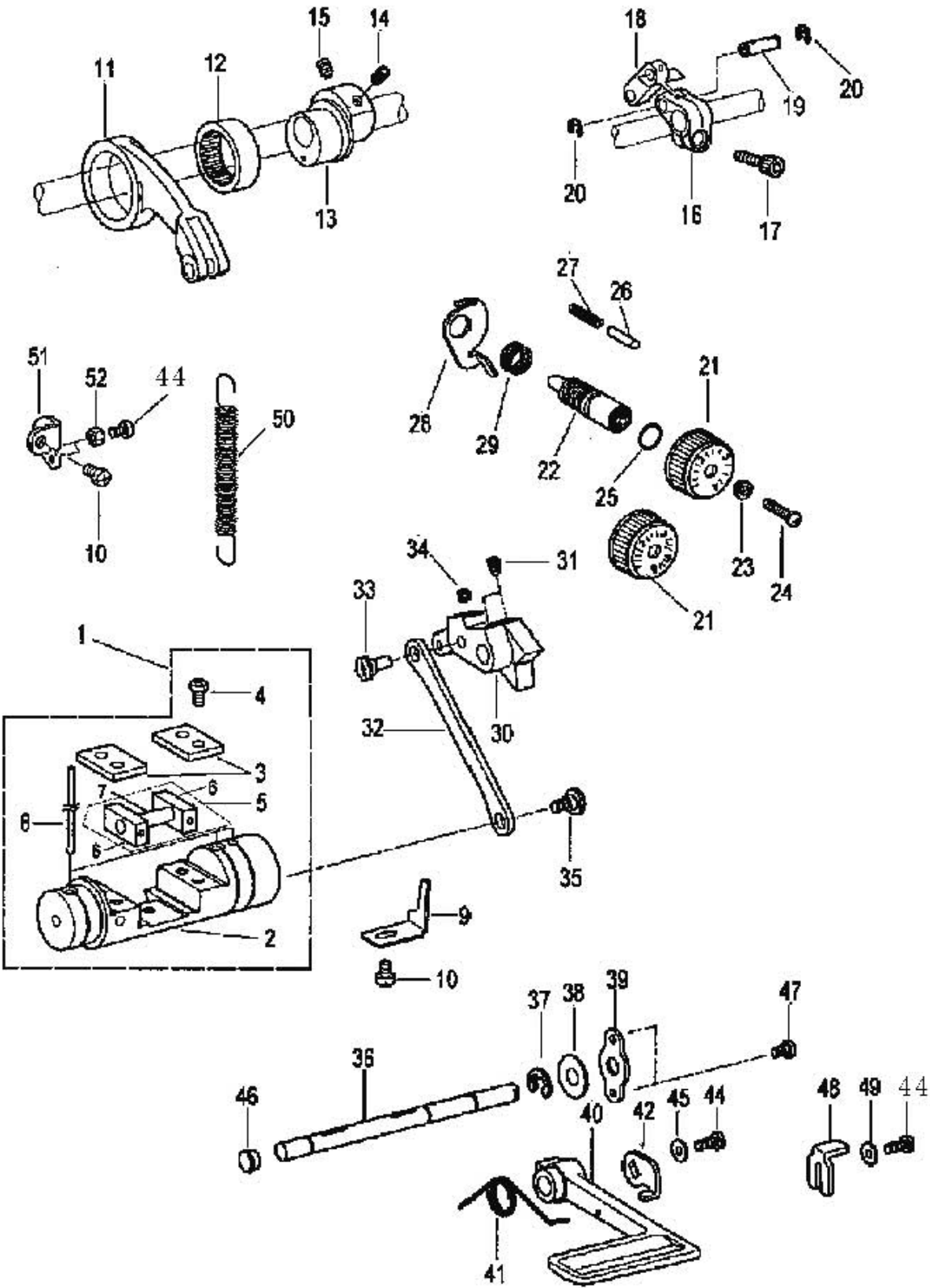
5 压脚部件/Presser foot mechanism



平缝系列>LS8420M-D3> 5 压脚部件/Presser foot mechanism

序号 NO	品号CODE	名称	NAME	数量 AMT					
				8420	8420	8450	8450	8720	8750
				M-D3	M-D3	M-D3	M-D3	M-D3	M-D3
				-3	-5	-3	-5	-5	-5
5-1	PF8420M-D30501	压紧杆轴套	PRESSER BAR BUSH	1	1	1	1	1	1
5-2	PF8420M-D3010129	螺钉 M5×14	SCREW	1	1	1	1	1	1
5-3	PF8420M-D30503	调压螺钉	PRESSER ADJUSTING SCREW	1	1	1	1	1	1
5-4	PF8420M-D30504	调压螺钉锁紧螺母	ADJUST SCREW NUT	1	1	1	1	1	1
5-5	PF8420M-D30505	压紧杆导柱	SPRING GUIDE	1	1	1	1	1	1
5-6	PF8420M-D30506	压紧弹簧	PRESSER BAR SPRING	1	1	1	1	1	1
5-7	PF8420M-D30507	压紧杆	PRESSER BAR	1	1	1	1	1	1
5-8	PF8420M-D30508	压紧杆导架	GUIDE BRACKET, P-BAR	1	1	1	1	1	1
5-9	PF8420M-D30509	螺栓M6×10	BOLT	1	1	1	1	1	1
5-10	PF8420M-D30510	压杆提升曲柄	PRESSER BAR LIFTING CRANK	1	1	1	1	1	1
5-11	PF8420M-D30511	抬压脚扳手	LIFTING LEVER	1	1	1	1	1	1
5-12	PF8420M-D30512	螺钉M3.5×12含垫圈	SCREW, PAN (S/P W)	1	1	1	1	1	1
5-13	PF8420M-D30513	松线板组件 (切线)	TENSION RELEASE PLATE ASSY	1	1	1	1	1	1
5-13-01	PF8420D051301	松线板组件							
5-14	PF8420M-D30514	螺钉M6×18	SCREW	1	1	1	1	1	1
5-15	PF8420M-D30515	螺母M6	NUT	1	1	1	1	1	1
5-16	PF8420M-D30516	抬压脚连杆	PRESSER BAR LIFTING LEVER	1	1	1	1	1	1
5-17	PF8420M-D30517	膝控连杆	KNEE LIFTER CONNECTING ROD	1	1	1	1	1	1
5-18	PF8420M-D30518	膝控连杆螺钉M5	SHOULDER SCREW M5	1	1	1	1	1	1
5-19	PF8420M-D30519	膝控提升左杠杆销	P-BAR LIFTING LEVER SHAFT	1	1	1	1	1	1
5-20	PF8420M-D30520	挡圈	SET SCREW COLLAR	1	1	1	1	1	1
5-21	PF8420M-D30521	螺钉M5×5	SCREW	2	2	2	2	2	2
5-22	PF8420M-D30522	拉簧	SPRING, EXTENSION	2	2	2	2	2	2
5-23	PF9990423	螺钉M5×14	SCREW	1	1	1	1	1	1
5-24	PF8420M-D30524	螺母M5	NUT	1	1	1	1	1	1
5-25	PF8420M-D30525	膝控提升杠杆	KNEE LIFTER LEVER	1	1	1	1	1	1
5-26	PF8420M-D30526	膝控提升杆	KNEE LIFTER BAR	1	1	1	1	1	1
5-27	PF8420M-D30527	螺钉M6	SHOULDER SCREW M6	1	1	1	1	1	1
5-28	PF8420M-D30528	调整螺钉	ADJUSTING SCREW	1	1	1	1	1	1
5-29	PF8420M-D30529	螺母M6	NUT	1	1	1	1	1	1
5-30	PF8420M-D30530	垫圈	WASHER, PLAIN	1	1	1	1	1	1
5-31	PF8420M-D30531	松线连杆组件	T-RELEASE CONNECTING ROD ASSY	1	1	1	1	1	1
5-32	PF8420M-D30532	卡簧E3	RETAINING RING E3	2	2	2	2	2	2
5-33	PF8420M-D30533	松线钢丝	TENSION RELEASE WIRE	1	1	1	1	1	1
5-34	PF8420M-D30534	螺母SM4.76	NUT SM4.76	2	2	2	2	2	2
5-35	PF8420M-D30535	松线钢丝支架		1	1	1	1	1	1
5-36	PF8420M-D30536	螺钉M5X8	SCREW M5X8	2	2	2	2	2	2
5-37	PF8420M-D30537	松线电线夹		1	1	1	1	1	1
5-38	PF8420M-D30538	螺钉M6X8	SCREW M6X8	2	2	2	2	2	2

6 送布部件/feed mechanism

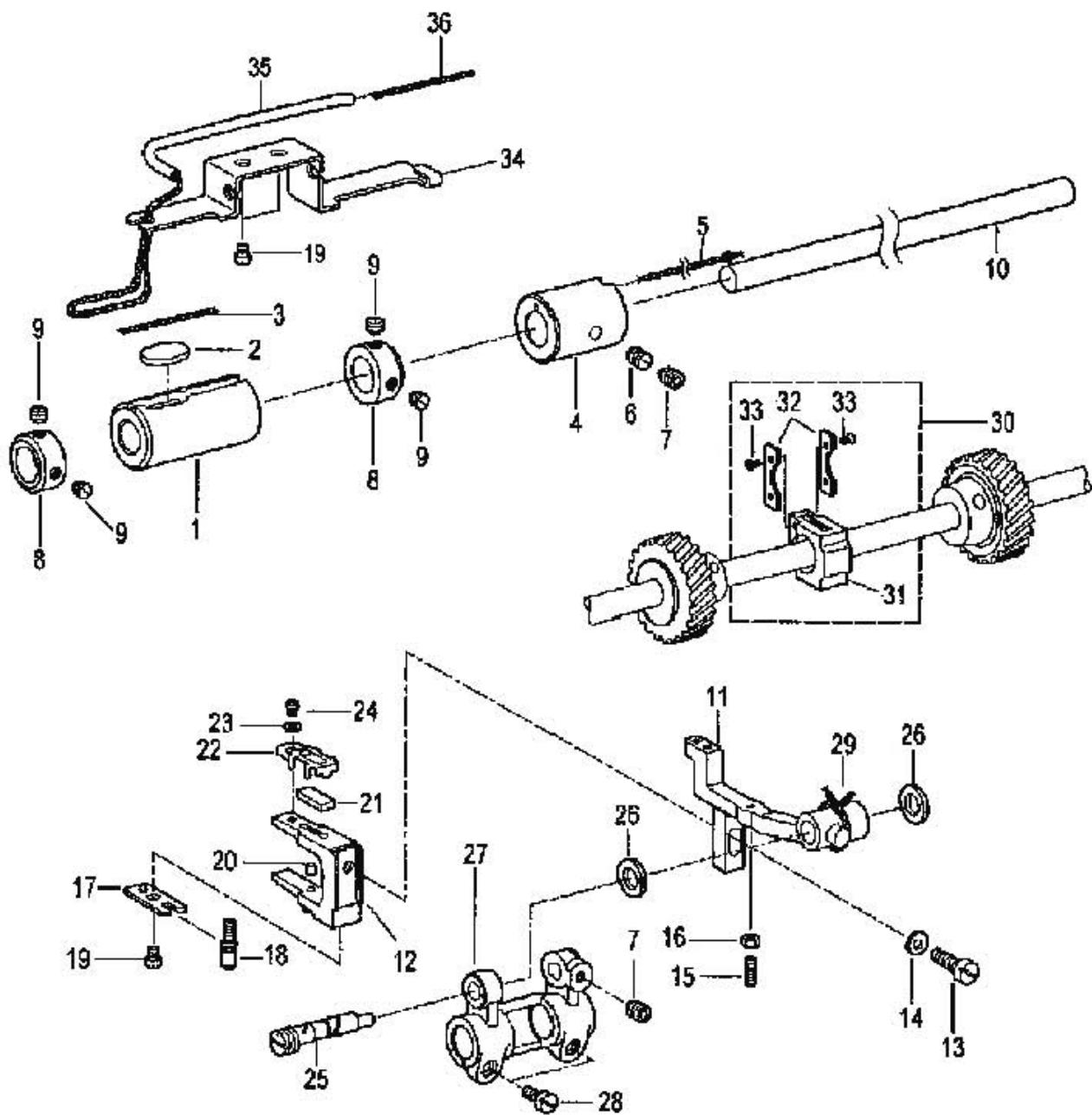


平缝系列>LS8420M-D3> 6, 送布部件 /feed mechanism

序号 NO	品号CODE	名称	NAME	数量 AMT					
				8420	8420	8450	8450	8720	8750
				M-D3	M-D3	M-D3	M-D3	M-D3	M-D3
				-3	-5	-3	-5	-5	-5
6-1	PF8420M-D30601 (-5)	倒缝调节架组件	FEED REGULATOR ASSY	1	1	1	1	1	1
6-2		倒缝调节架	FEED REGULATOR						
6-3		滑块导向	GUIDE PLATE	2	2	2	2	2	2
6-4		螺钉M5×10	SCREW	4	4	4	4	4	4
6-5		滑块组件	SLIDE BLOCK ASSY	1	1	1	1	1	1
6-6		滑块	SLIDE BLOCK	2	2	2	2	2	2
6-7		滑块轴	SHAFT	1	1	1	1	1	1
6-8		油线	FELT	3	3	3	3	3	3
6-9	PF8420M-D30609	切换器定位	STOPEER	1	1	1	1	1	1
6-10	PF8420M-D30538	螺钉M6×8	SCREW	1	1	1	1	1	1
6-11	PF8420M-D30611	送布大连杆	FEED ROCKER CONNECTING ROD	1	1	1	1	1	1
6-12	PF8420M-D30612	滚针轴承	NEEDLE BEARING	1	1	1	1	1	1
6-13	PF68425E05	送布凸轮5	LEVEL FEED ECCENTRIC WHEEL 5	1	1	1	1		
6-14	PF68425J1003	固定螺钉M6×10	SCREW	1	1	1	1	1	1
6-15	PF8420M-D30212	螺钉M6×10	SCREW	1	1	1	1	1	1
6-16	PF8420M-D30616	送布曲柄5	FEEED ROCKER ARM5	1	1	1	1		
6-16-02	PF8720M-D30616	送布曲柄7	FEEED ROCKER ARM5					1	1
6-17	PF8420M-D3030127	螺栓M6×20	BOLT	1	1	1	1	1	1
6-18	PF8420M-D30618	送布小连杆	LINK	1	1	1	1	1	1
6-19	PF8420M-D30619	送布曲柄销	SHAFT	1	1	1	1	1	1
6-20		卡簧E8	RETAINING RING, E8	2	2	2	2	2	2
6-21-02	PF8420M-D30621 (4)	针距调节标盘 (4)	STITCH LENGTH DIAL 4	1		1			
6-21	PF8420M-D30621 (5)	针距调节标盘 (5)	STITCH LENGTH DIAL 5		1		1		
6-21-03	PF8420M-D30621 (7)	针距调节标盘 (7)	STITCH LENGTH DIAL 7					1	1
6-22	PF8420M-D30622	针距调节螺杆	FEED REGULATING STUD	1	1	1	1	1	1
6-23	PF8420M-D30623	针距标盘套	FEED REGULATING SUPPORTER	1	1	1	1	1	1
6-24	PF6150633	螺钉SM4. 76	SCREW	1	1	1	1	1	1
6-25	PF555074	O型圈	O RING	1	1	1	1	1	1
6-26	PF9990406	止动销	POSITIONING PIN	1	1	1	1	1	1
6-27	PF555076	止动销弹簧	NOTCH SPRING	1	1	1	1	1	1
6-28	PF9990499	标盘锁杆	DIAL LOCK LEVER	1	1	1	1	1	1
6-29	PF8420M-D30629	标牌锁杆弹簧	SPRING	1	1	1	1	1	1
6-30	PF8420M-D30630	针距调节摆杆 (5)	FEED REGULATOR 5	1	1	1	1		
6-30-02	PF8720M-D30630	针距调节摆杆 (7)	FEED REGULATOR 7					1	1
6-31	PF8720M-D30631	固定螺钉M6×10	SCREW	2	2	2	2	2	2
6-32	PF8420M-D30632	针距连杆	CONNECTING ROD	1	1	1	1	1	1
6-33	PF8420M-D30633	偏心轴	ECCENTRIC SHAFT	1	1	1	1	1	1
6-34	PF8420M-D30210	固定螺钉M6×6	SCREW	1	1	1	1	1	1
6-35	PF8420M-D30635	轴位螺钉M6	SHOULDER SCREW M6	1	1	1	1	1	1
6-36	PF8420M-D30636	倒缝扳手轴	SHAFT R-LEVER TR	1	1	1	1	1	1
6-37		卡簧E8	RETAINING RING, E8	1	1	1	1	1	1
6-38	PF8420M-D30638	垫圈	WASHER PLAIN S10	1	1	1	1	1	1
6-39	PF8420M-D30639	倒缝扳手轴垫片	SPACER	1	1	1	1	1	1

6-40	PF8420M-D30640	倒缝扳手	REVERSE STITCHING LEVER	1	1	1	1	1	1
6-41	PF8420M-D30641	倒缝扳手弹簧	SPRING	1	1	1	1	1	1
6-42	PF8420M-D30642	手柄导向	LEVER GUIDE	1	1	1	1	1	1
6-44	PF8420M-D3010110	螺钉M5×12	SCREW	1	1	1	1	1	1
6-45		平垫圈M5	WASHER PLAIN M5	1	1	1	1	1	1
6-46	PF8420M-D30646	橡皮塞	RUBBER CAP	1	1	1	1	1	1
6-47	PF8420M-D3010108	螺钉M5×8	SCREW	1	1	1	1	1	1
6-48	PF8420M-D30648	定位器	STOPPER	1	1	1	1	1	1
6-49		平垫圈M5	WASHER PLAIN M5	1	1	1	1	1	1
6-50	PF8420M-D30650	拉簧	FEED REGULATOR SPRING ST	1	1	1	1	1	1
6-51	PF8420M-D30651	弹簧挂勾	SPRING HOOK	1	1	1	1	1	1
6-52	PF8420M-D30812	螺母M5	NUT M5	1	1	1	1	1	1

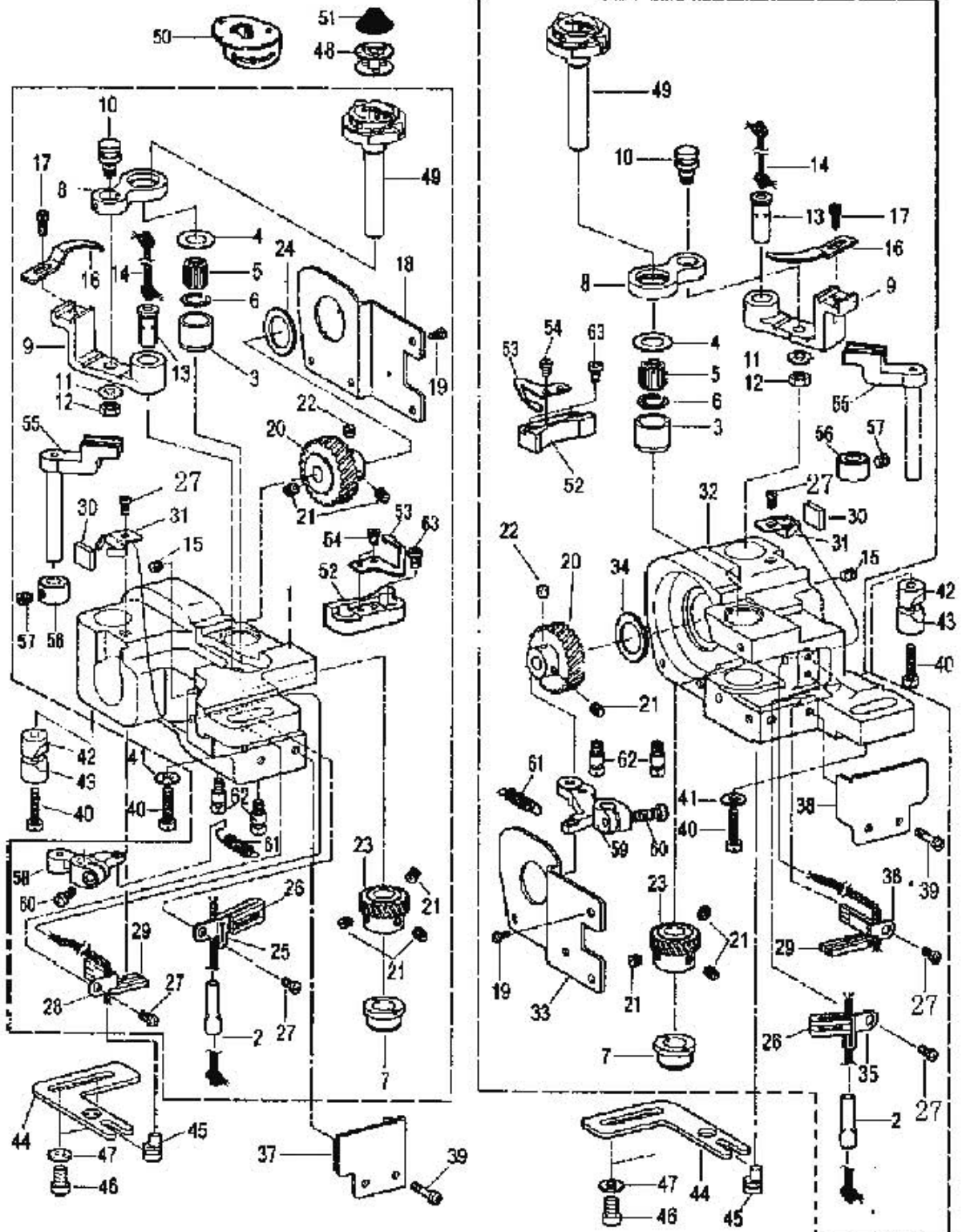
7 送布轴部件/Feed shaft mechanism



平缝系列>LS8420M-D3> 7 送布轴部件/Feed shaft mechan

7-1	PF8420M-D30701	送布轴左轴套	BUSH, L:F-ROCKER SHAFT	1	1	1	1	1	1
7-2	PF8420M-D30702	油毡	FELT	1	1	1	1	1	1
7-3		油线4×4 L=450	WICK	1	1	1	1	1	1
7-4	PF8420M-D30704	送布轴右轴套	FEED ROCKER SHAFT BUSH, R	1	1	1	1	1	1
7-5		油线4×4 L=250	WICK	1	1	1	1	1	1
7-6	PF8420M-D30706	紧定螺钉M6	SCREW	1	1	1	1	1	1
7-7	PF8420M-D30210	螺钉M6×6	SCREW	1	1	1	1	1	1
7-8	PF8420M-D30708	送布轴挡圈	SET SCREW COLLAR	2	2	2	2	2	2
7-9	PF8420M-D30210	螺钉M6×6	SCREW	4	4	4	4	4	4
7-10	PF8420M-D30710	送布轴	FEED ROCKER SHAFT	1	1	1	1	1	1
7-11	PF8420M-D30711	牙架	FEED BAR	1	1	1	1	1	1
7-12		牙叉	FEED BAR CONNECTING FORK	1	1	1	1	1	1
7-13		螺钉M6×14	SCREW	1	1	1	1	1	1
7-14		平垫圈S6	WASHER, PLAIN S6	1	1	1	1	1	1
7-15	PF8420M-D30715	调整螺钉M3.5×12	SET SCREW	1	1	1	1	1	1
7-16	PF8420M-D30716	螺母M3.5	NUT M3.5	1	1	1	1	1	1
7-17	PF8420M-D30717	开叉板	FORKED PLATE	1	1	1	1	1	1
7-18	PF8420M-D30718	调整螺栓	ADJUSTING SCREW, HIGHT	1	1	1	1	1	1
7-19	PF8420M-D30719	螺钉M4×6	SCREW	1	1	1	1	1	1
7-20	PF8420M-D30720	油毡	FELT	1	1	1	1	1	1
7-21	PF8420M-D30721	油毡	FELT	1	1	1	1	1	1
7-22	PF8420M-D30722	油线压架	FELT HOLDER	1	1	1	1	1	1
7-23	PF8420M-D30723	平垫圈S3	WASHER, PLAIN S3	1	1	1	1	1	1
7-24	PF8420M-D30724	螺钉M3×4	SCREW	1	1	1	1	1	1
7-25	PF8420M-D30725	牙架曲柄轴	FEED BAR SHAFT	1	1	1	1	1	1
7-26	PF8420M-D30726	轴向垫圈	THRUST RING	2	2	2	2	2	2
7-27	PF8420M-D30727	牙架曲柄	FEED ROCKER BASE ARM	1	1	1	1	1	1
7-28	PF8420M-D30728	螺钉M5×12	SCREW	2	2	2	2	2	2
7-29		油线4×4 L=180	WICK	1	1	1	1	1	1
7-30		牙架滑块组件	FEED BAR SLIDE BLOCK ASSY	1	1	1	1	1	1
7-31	PF8420M-D30731	牙架滑块	FEED BAR SLIDE BLOCK	1	1	1	1	1	1
7-32	PF8420M-D30732	滑块侧板	GUIDE PLATE	2	2	2	2	2	2
7-33	PF8420M-D30733	螺钉M2×4	SCREW M2X4	4	4	4	4	4	4
7-34	PF8420M-D30734	油线支架	WICK SUPPORT	1	1	1	1	1	1
7-35		油管 L=100	OIL TUBE	1	1	1	1	1	1
7-36		油线4×4 L=400	WICK	1	1	1	1	1	1

8 旋梭部件/Rotary hook mechanism



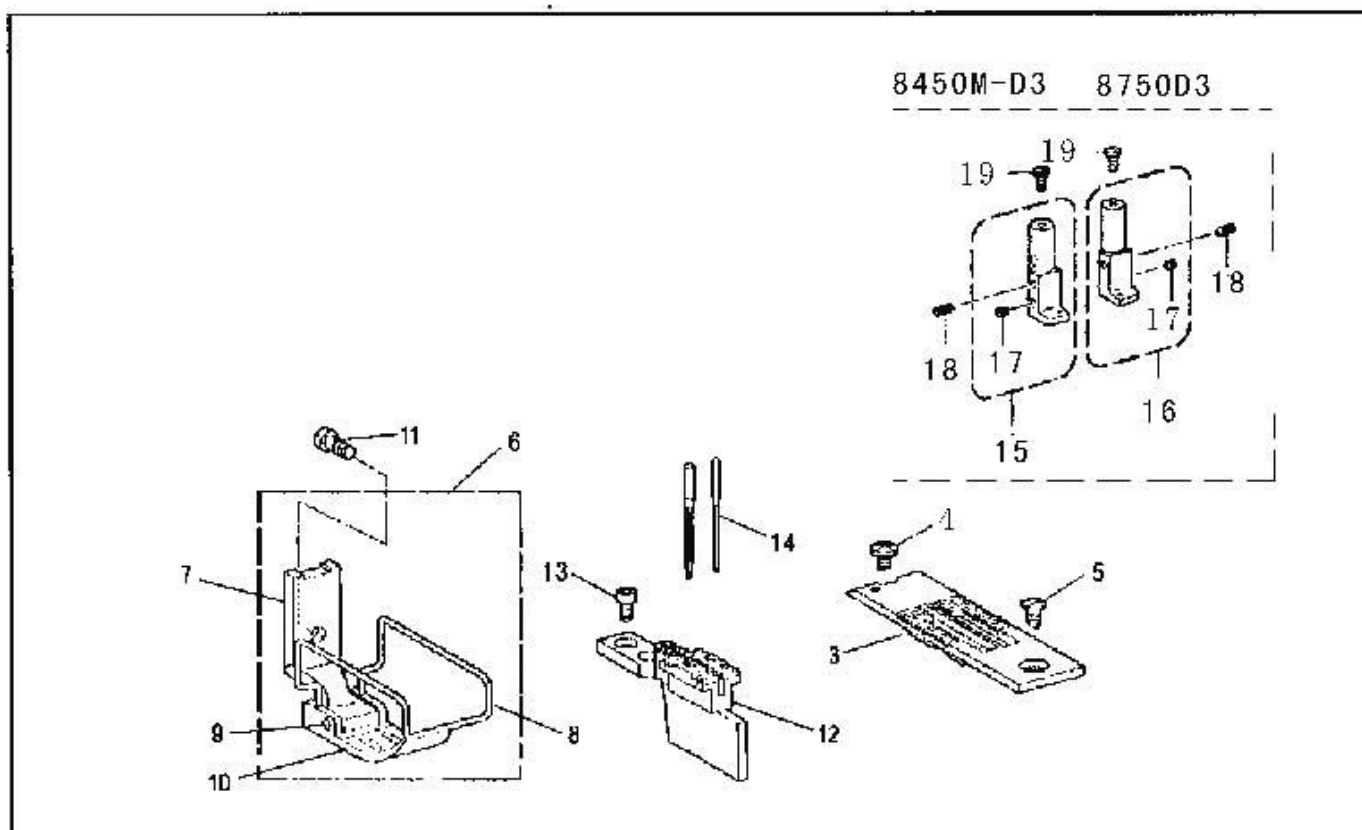
平缝系列> LS8420N-D3/EZN-D3> 8, 旋梭部件 /Rotary hook mechanism

序号No	ERP编号	零件名称	NAME OF PARTS	数量 AMT					
				8420	8420	8450	8450	8720	8750
				N-D3/EZN-D3	N-D3/EZN-D3	N-D3/EZN-D3	N-D3/EZN-D3	N-D3/EZN-D3	N-D3/EZN-D3
				-3	-5	-3	-5		
8-1	PF8420D30801	左梭架(L)	HOOK SADDLE, L	1	1	1	1		
★	PF8720D30801	左梭架(L)	HOOK SADDLE, L					1	1
★	PF8420D0801	左梭架(L)	HOOK SADDLE, L						
★	PF8720D0801	左梭架(L)	HOOK SADDLE, L						
8-2		导管	PIPE	2	2	2	2	2	2
8-3	PF68425H05	旋梭上轴套	ROTARY HOOK SHAFT BUSH, U	2	2	2	2		
★	PF68725H05	旋梭上轴套	ROTARY HOOK SHAFT BUSH, U					2	2
8-4	PF68425H06	轴向垫圈B 1.7mm	THRUST RING, 1.0mm					2	2
★	PF68425H06	轴向垫圈 1.4mm	THRUST RING, 1.1mm	2	2	2	2		
★	PF68425H06	轴向垫圈A 1.5mm	THRUST RING, A, 1.4mm	2	2	2	2		
★	PF2052H1004	轴向垫圈 1.1mm	THRUST RING, B, 1.5mm					2	2
8-5	PF68425H07	滚针轴承	NEEDLE BEARING	2	2	2	2	2	2
8-6	PF68425H08	止动圈	RETAINING RING	2	2	2	2	2	2
8-7	PF8420M-D30807	旋梭下轴套	ROTARY HOOK SHAFT BUSH	2	2	2	2	2	2
8-8	PF8420M-D30808	分线勾连杆	OPENER LINK	2	2	2	2		
★	PF8720M-D30809	分线勾连杆	OPENER LINK					2	2
8-9	PF8420M-D30809	分线勾座	OPENER LEVER					2	2
★	PF8720M-D30810	分线勾座	OPENER LEVER	2	2	2	2		
8-10	PF8420M-D30810	分线勾连杆轴	SHAFT, O-LINK	2	2	2	2		
8-11	SCJ3002	平垫圈S4.76	WASHER PLAIN, S4.76	2	2	2	2	2	2
8-12	PF8420M-D30812	六角螺母M5-3	NUT M6	2	2	2	2	2	2
8-13	PF8420M-D30813	分线勾短轴	O-LEVER SHAFT	2	2	2	2	2	2
8-14		油线4×4 L=100	WICK	2	2	2	2	2	2
8-15	PF68425H17	螺钉M5×10	SCREW	2	2	2	2	2	2
8-16	PF8420M-D30816	分线勾	OPENER	2	2	2	2	2	2
8-17	PF68425H52	螺钉SM3.57×8	BOLT, SOCKET SM3.57×8	2	2	2	2	2	2
8-18	PF8420M-D30818	左旋梭基座盖	ROTARY HOOK BASE COVER, L	1	1	1	1	1	1
8-19	PF8420M-D30819	螺钉M3×6	SCREW	8	8	8	8	8	8
8-20	PF8420M-D30820	螺旋大齿轮	SPIRAL GEAR SCREW ASSY	2	2	2	2	2	2
8-21	BF310164547	螺钉M6*0.75×5	SCREW	10	10	10	10	10	10
8-22	BF310164555	尖头螺钉M6*0.75×5.5	SCREW	2	2	2	2	2	2
8-23	PF8420M-D30823	小齿轮	PINION GEAR SCREW ASSY	2	2	2	2	2	2
8-24	PF8420M-D30824	垫圈L	THRUST WASHER, L	1	1	1	1	1	1
8-25	PF8420M-D30825	油毡架UL	FELT UL ASSY	1	1	1	1	1	1
8-26	PF8420M-D30826	油毡	FELT						
8-27	PF1310D106	螺钉M4×6	SCREW	4	4	4	4	4	4
8-28	PF8420M-D30828	油毡架DL	FELT DL ASSY	1	1	1	1	1	1
8-29	PF8420M-D30829	油毡	FELT						
8-30	PF8420M-D30830	油毡	FELT	2	2	2	2	2	2
8-31	PF8420M-D30831	油毡架	FELT SUPPORT	2	2	2	2	2	2
8-32	PF8420D30832	右梭架(R)	HOOK SADDLE, R	1	1	1	1		
★	PF8720D30832	右梭架(R)	HOOK SADDLE, R					1	1
★	PF8420D0832	右梭架(R)	HOOK SADDLE, R						
★	PF8720D0832	右梭架(R)	HOOK SADDLE, R						
8-33	PF8420M-D30833	旋梭基座盖R	ROTARY HOOK BASE COVER, R	1	1	1	1	1	1
8-34	PF8420M-D30834	垫圈	SPECER	1	1	1	1	1	1
8-35	PF8420M-D30835	油毡架UR	FELT UR ASSY	1	1	1	1	1	1
8-36	PF8420M-D30836	油毡架DR	FELT DR ASSY	1	1	1	1	1	1
8-37	PF8420M-D30837	旋梭基座盖FL	ROTARY HOOK BASE COVER, FL	1	1	1	1	1	1

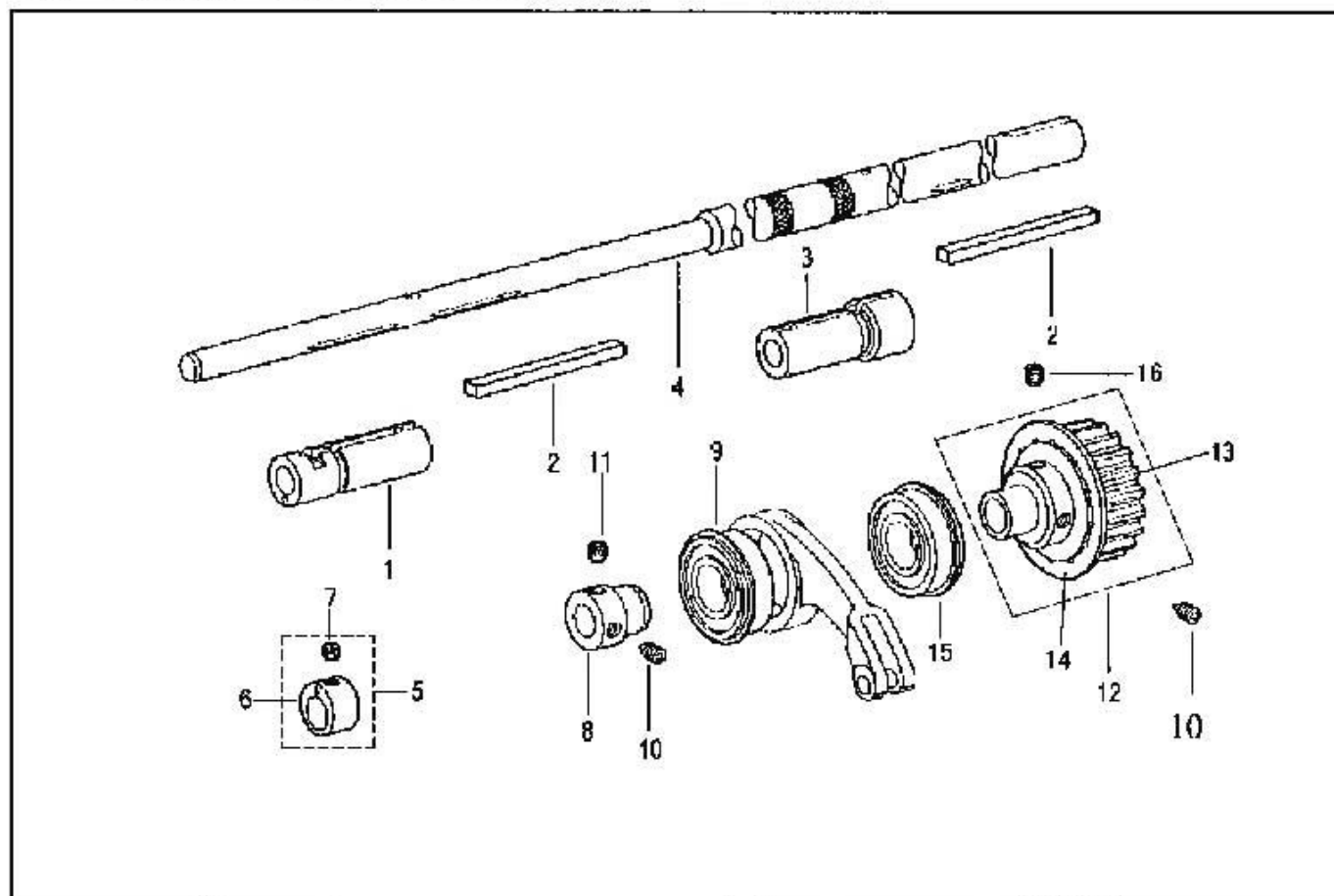
平缝系列>LS8420N-D3/EZN-D3> 8, 旋梭部件 /Rotary hook mechanism

序号No	ERP编号	零件名称	NAME OF PARTS	数量 AMT					
				8420	8420	8450	8450	8720	8750
				N-D3/EZN-D3	N-D3/EZN-D3	N-D3/EZN-D3	N-D3/EZN-D3	N-D3/EZN-D3	N-D3/EZN-D3
				-3	-5	-3	-5		
8-38	PF8420M-D30838	旋梭基座盖FR	ROTARY HOOK BASE COVER, FR	1	1	1	1	1	1
8-39	PF8420M-D30839	螺钉M4×12	SCREW	4	4	4	4	4	4
8-40	PF8420M-D30840	螺钉M6×25	SCREW	2	2	2	2	2	2
8-41	PF8420M-D31523	垫圈6.35	WASHER, PLAIN 6.35	2	2	2	2	2	2
8-42	PF8420M-D30842Z	梭架紧固上套	PINCH SLEEVE, U	2	2	2	2	2	2
8-43		梭架紧固下套	PINCH SLEEVE, D	2	2	2	2	2	2
8-44	PF8420M-D30844	调节板	NEEDLE UPPER POSITIONING PLATE	2	2	2	2	2	2
8-45	PF8420M-D30845	调节轴	NEEDLE UPPER POSITIONING SHAFT	1	1	1	1	1	1
8-46	PF8420M-D30846	螺钉M6×10	SCREW	4	4	4	4	4	4
8-47	SCJ3002	平垫圈S6	WASHER, PLAIN S6	4	4	4	4	4	4
8-48	PF68425H41	梭心	BOBBIN	2	2	2	2		
★	PF68725H41	梭心	BOBBIN					2	2
8-49	PF68423H2301	旋梭组件	HOOK COMPLETE	2					
★	PF68425H2301	旋梭组件	HOOK COMPLETE		2				
★	PF8450M-D30849	旋梭组件	HOOK COMPLETE			2	2		
★	PF68725H2301	旋梭组件	HOOK COMPLETE					2	
★	PF8750D30849	旋梭组件	HOOK COMPLETE						2
8-50		梭心套	BOBBIN CASE			2	2		
★		梭心套	BOBBIN CASE						2
8-51	PF8420M-D30851	梭心簧	BOBBIN SPRING	2	2	2	2		
★	PF8720M-D30851	梭心簧	BOBBIN SPRING					2	2
8-52	PF8420M-D30852	动刀座	MOVABLE KNIFE BRACKET	2	2	2	2	2	2
8-53	PF8420M-D30853	板弹簧	SPRING, PLATE	1	1	1	1	1	1
8-54	PF8420M-D30854	螺钉SM1/8*40×3	SCREW	4	4	4	4	4	4
8-55	PF8420M-D30855	动刀杆	MOVABLE KNIFE BAR	2	2	2	2	2	2
8-56	PF6150404	紧圈	SET SCREW COLLAR	2	2	2	2	2	2
8-57	PF8420M-D30212	固定螺钉M6×6	SET SCREW SOCKET(FT)	2	2	2	2	2	2
8-58	PF8420M-D30858	切线杠杆 L	THREAD TRIMMER LEVER, L	1	1	1	1	1	1
8-59	PF8420M-D30859	切线杠杆 R	THREAD TRIMMER LEVER, R	1	1	1	1	1	1
8-60	PF8420M-D30860	螺钉M5×12	SCREW	2	2	2	2	2	2
8-61	PF8420M-D30861	弹簧	SPRING, EXTENSION	2	2	2	2	2	2
8-62	PF8420M-D30862	定位螺钉	STOPPER SCREW	4	4	4	4	4	4
8-63	PF1310B22	螺钉M4×8	SCREW	4	4	4	4	4	4

9 牙齿部件/GAUGE PARTS



10, 下轴部件/LOWER SHAFT MECHANISM



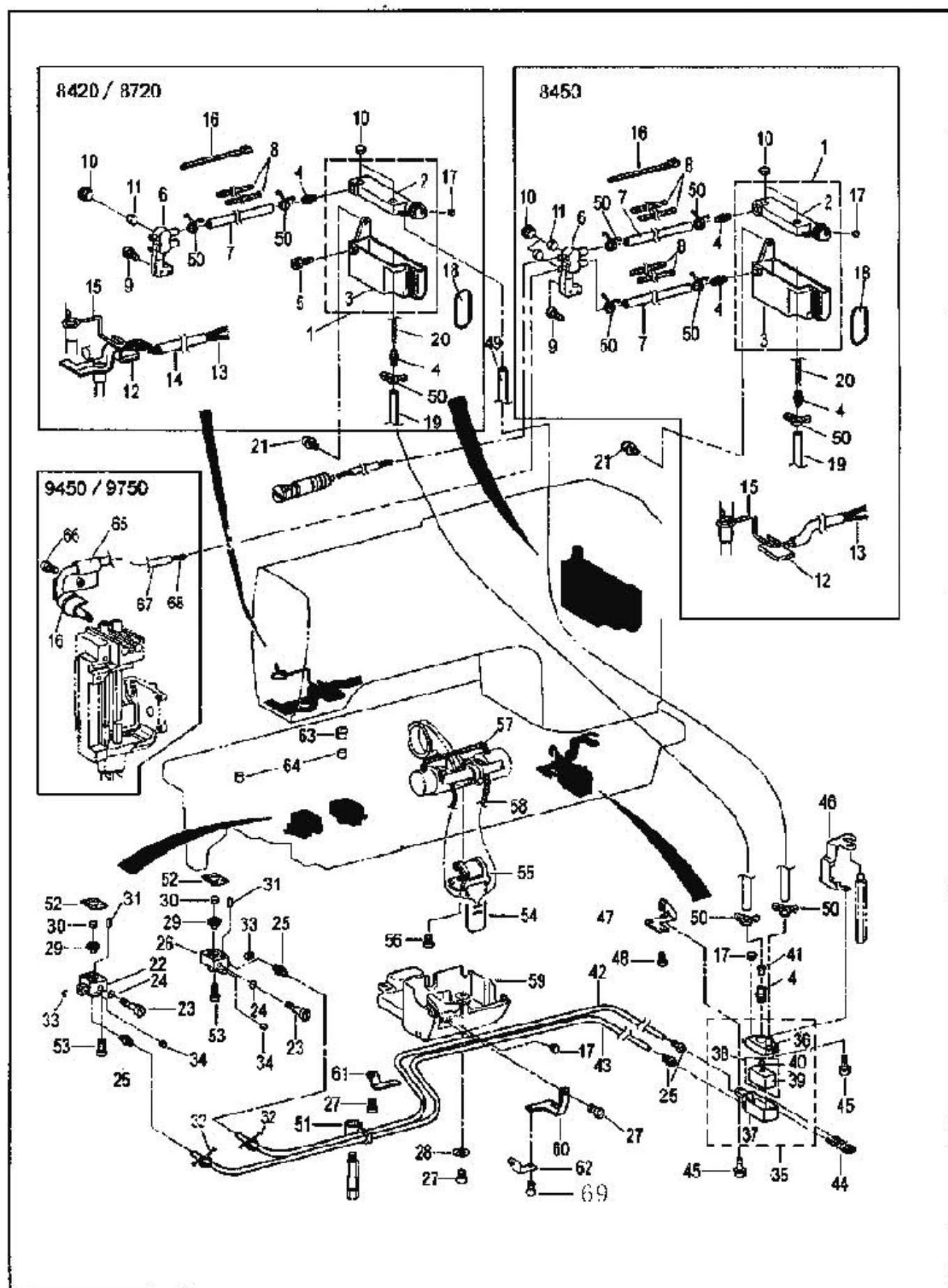
平缝系列>LS8420M-D3>9 , 牙齿部件 /GAUGE PARTS

序号 NO	品号CODE	名称	NAME	数量 AMT					
				8420	8420	8450	8450	8720	8750
				M-D3	M-D3	M-D3	M-D3	M-D3	M-D3
				-3	-5	-3	-5	-5	-5
9-1	PF68425G01	针接头组件1/4"	NEEDLE CLAMP ASSY,	1	1	1	1	1	1
9-2		螺钉SM3. 57	SCREW	2	2	2	2	2	2
9-3	PF8420M-D30903	针板	NEEDLE PLATE	1	1	1	1	1	1
9-4					1		1	1	1
9-4	PF68425G03	螺钉SM4. 37	SCREW	1	1	1	1	1	1
9-5	PF5550637	螺钉SM4. 37-40×8	SCREW, FLATSM4. 37-40×8	1	1	1	1	1	1
9-6	PF8420M-D30906	压脚组件	PRESSER FOOT ASSY	1	1	1	1	1	1
9-7		压脚柄							
9-8		护指器							
9-9		压脚销	PIN						
9-10		压脚底板							
9-11	PF68425G06	螺钉SM3. 57	SCREW	1	1	1	1	1	1
9-12	PF8420M-D30912	送布牙	FED DOG	1		1			
9-12-02	PF8720M-D30912	送布牙	FED DOG		1		1	1	1
9-13	PF8420M-D30913	螺钉3. 18×7	SCREW	2	2	2	2	2	2
9-14	PFDTP514	机针 DP×5 14#	NEEDLEDPX5 14#	2		2			
9-14-02	PFDTP522	机针 DP×5 22#	NEEDLEDPX5 22#		2		2	2	2
9-15	PF68455G01	针夹组件L	NEEDLE CLAMP ASSY L			1	1		1
9-16	PF68455G02	针夹组件R	NEEDLE CLAMP ASSY R			1	1		1
9-17		固定螺钉SM3. 18-40×4	SET SCREW (CP) SM3. 18-40×4			2	2		2
9-18		螺钉3. 18	SET SCREW SM3. 18			2	2		2
9-19		螺钉3. 18	SET SCREW SM3. 18			2	2		2

平缝系列>LS8420M-D3>10,下轴部件/LOWER SHAFT MECHANISM

序号 NO	品号CODE	名称	NAME	数量 AMT					
				8420	8420	8450	8450	8720	8750
				M-D3	M-D3	M-D3	M-D3	M-D3	M-D3
				-3	-5	-3	-5	-5	-5
10-1	PF8420M-D31001	左梭架套	ROTARY HOOK BASE BUSH, L	1	1	1	1	1	1
10-2	PF8420M-D31002	油毡	FELT	1	1	1	1	1	1
10-3	PF8420M-D31003	右梭架套	ROTARY HOOK BASE BUSH, R	1	1	1	1	1	1
10-4	PF8420M-D31004	下轴	LOWER SHAFT	1	1	1	1	1	1
10-5		抬牙凸轮组件	F-LIFTING ECCENTRIC WHEEL ASSY	1	1	1	1	1	1
10-6	PF8420M-D31006	抬牙凸轮	F-LIFTING ECCENTRIC WHEEL	1	1	1	1	1	1
10-7	PF8420M-D31007	螺钉M6	SET SCREW	1	1	1	1	1	1
10-8	PF8420M-D31008	轴承套	BALL BEARING BUSH	1	1	1	1	1	1
10-9	PF20520923	球轴承6004ZZNR	BALL BEARING, THRUST 6004ZZNR	1	1	1	1	1	1
10-10	PF8420M-D31010	固定螺钉M6×10	SET SCREW	1	1	1	1	1	1
10-11	PF8420M-D30210	螺钉M6×6	SCREW	1	1	1	1	1	1
10-12		下同步轮组件	TIMING PULLEY ASSY, D	1	1	1	1	1	1
10-13	PF8420M-D31012	下同步轮	TIMING PULLEY, D	1	1	1	1	1	1
10-14		挡圈	PULLEY FLANGE	1	1	1	1	1	1
10-15	PF20520322	球轴承6204ZZNR	BALL BEARING, THRUST 6004ZZNR	1	1	1	1	1	1
10-16	PF8420M-D31010	固定螺钉M6×10	SET SCREW	1	1	1	1	1	1

11 供油润滑部件/Lubrication

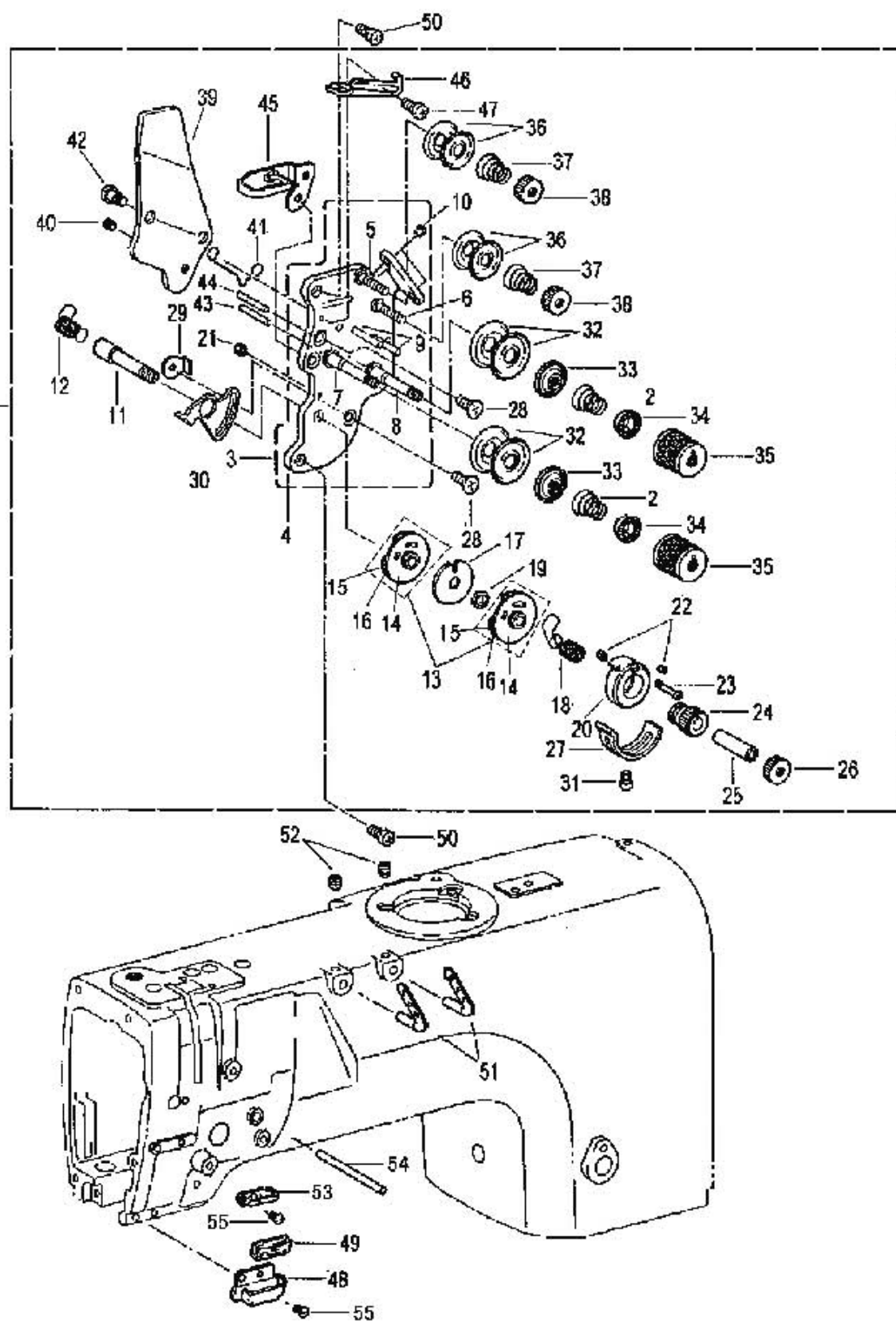


平缝系列>LS8420M-D3>11 供油润滑部件/Lubrication

序号 NO	品号CODE	名称	NAME	数量 AMT					
				8420	8420	8450	8450	8720	8750
				M-D3	M-D3	M-D3	M-D3	M-D3	M-D3
				-3	-5	-3	-5	-5	-5
11-1	PF8420M-D31101	油罐组件	OIL TANK ASSY	1	1	1	1	1	1
11-2		油罐座	OIL TANK	1	1	1	1	1	1
11-3		油罐盖		1	1	1	1	1	1
11-4	PF8420M-D31104	供油口	OIL FEEDING PIPE	3	3	3	3	3	3
11-5	PF8420M-D31105	螺栓M8×12	BOLT	1	1	1	1	1	1
11-6	PF8420M-D31106	油管接头	OIL TERMINAL	1	1	1	1	1	1
11-7		油管 L=135	OIL TUBE, L=135	1	1	1	1	1	1
11-8	PF8420M-D31108	油毡	FELT	2	2	2	2	2	2
11-9	PF8420M-D30101	螺钉M5×8	SCREW	1	1	1	1	1	1
11-10	PF5550111	橡皮塞12.5	RUBBER CUP, 12.5	1	1	1	1	1	1
11-11	PF68425K35	油毡	ROTARY HOOK SHAFT FELT	1	1	1	1	1	1
11-12	PF8420M-D31112	油毡组件	FELT ASSY	1	1	1	1	1	1
11-13		油线6×6 L=1100	WICH	1	1	1	1	1	1
11-14		油管 L=400	OIL TUBE, L=400	1	1	1	1	1	1
11-15	PF8420M-D31115	油毡压架	FELT SUPPORT	1	1	1	1	1	1
11-16		尼龙扎带	FASTENING BAND	1	1	1	1	1	1
11-17	PF8420M-D31117	橡皮塞8	RUBBER CUP, 8	1	1	1	1	1	1
11-18	PF68425K27	O型圈 P38	O RING, P38	1	1	1	1	1	1
11-19		油管 L=210	OIL TUBE, L=210	1	1	1	1	1	1
11-20		油线 L=400	WICH, L=400	1	1	1	1	1	1
11-21	PF8420M-D30101	带垫圈螺栓M5×10	SCREW PAN(S/P WASHER)	1	1	1	1	1	1
11-22	PF8420M-D31122	集油器L		1	1	1	1	1	1
11-23	PF8420M-D31123	油量调整螺栓	OIL ADJUSTING SCREW	1	1	1	1	1	1
11-24	PF8420M-D31124	O型圈 P4	O RING, P4	1	1	1	1	1	1
11-25	PF8420M-D31125	油嘴管	OIL FEEDING PIPE	1	1	1	1	1	1
11-26	PF8420M-D31126	集油器R	OLL BLOCK. R	1	1	1	1	1	1
11-27	PF8420M-D30846	螺钉M6×10	SCEW	3	3	3	3	3	3
11-28		平垫圈 M10	WASHER PLAIN M6	1	1	1	1	1	1
11-29	PF8420M-D31129	橡皮垫片	RUBBER PACKING	2	2	2	2	2	2
11-30	PF68425K35	旋梭轴垫片	ROTARY HOOK SHAFT FELT	2	2	2	2	2	2
11-31	PF8420M-D31131	油毡	FELT	2	2	2	2	2	2
11-32	PF8420M-D31132	油管夹	TUBE CLIP	2	2	2	2	2	2
11-33	PF8420M-D31133	橡皮塞6.3	RUBBER CAP, 6.3	2	2	2	2	2	2
11-34	PF8420M-D31134	橡皮塞4.2	RUBBER CAP, 4.2	2	2	2	2	2	2
11-35	PF8420M-D31135	副油罐组件	SUB-TANK SET	1	1	1	1	1	1
11-36		副油罐盖		1	1	1	1	1	1
11-37		副油罐座		1	1	1	1	1	1
11-38		油浮组件		1	1	1	1	1	1
11-39		油浮		1	1	1	1	1	1
11-40		油浮导向杆		1	1	1	1	1	1
11-41	PF8420M-D31141	油门垫片	VALVE PACKING	1	1	1	1	1	1
11-42		油管 L=400	OIL TUBE, L=400	1	1	1	1	1	1
11-43		油管 L=500	OIL TUBE, L=500	1	1	1	1	1	1
11-44		油线 L=1250	WICH, L=1250	1	1	1	1	1	1

11-45	PF8420M-D31145	带垫圈螺栓M4×8DA	SCREW PAN(S/P WASHER)	2	2	2	2	2	2
11-46	PF8420M-D31146	副油管安装架A	SUB-TANK SETTING PLATE A	1	1	1	1	1	1
11-47	PF8420M-D31147	副油管安装架B	SUB-TANK SETTING PLATE B	1	1	1	1	1	1
11-48	PF8420M-D30538	螺钉M6×8	SCREW	2	2	2	2	2	2
11-49		油管 L=242	OIL TUBE, L=242	4	4	4	4	4	1
11-50	PF8420M-D31150	油管夹	TUBE CLIP	2	2	2	2	2	2
11-51	PF8420M-D31151	油管固定夹	TUBE SUPPORT	1	1	1	1	1	1
11-52	PF8420M-D31152	旋梭台垫片	ROTARY HOOK BASE D PACKING	2	2	2	2	2	2
11-53	PF8420M-D31153	螺钉M4×16	SCREW	4	4	4	4	4	4
11-54	PF8420M-D31154								
11-54	PF8420M-D31154	油毡	FEED REGULATOR FELT	1	1	1	1	1	1
11-55	PF8420M-D31155	油毡压板	FELT SUPPORT	1	1	1	1	1	1
11-56	PF8420M-D30101	螺钉M5×6	SCREW	1	1	1	1	1	1
11-57		油线4X4 L=250	WICK, L=250	2	2	2	2	2	2
11-58		油线4X4 L=350	WICK, L=350	1	1	1	1	1	1
11-59	PF8420M-D31159	油盒	OIL COVER	1	1	1	1	1	1
11-60	PF8420M-D31160	油管压架A	TUBE SUPPORT, A	1	1	1	1	1	1
11-61	PF8420M-D31161	油管压架B	TUBE SUPPORT, A	1	1	1	1	1	1
11-62	PF8420M-D31162	油管导向	TUBE GUIDE	1	1	1	1	1	1
11-63	PF8420M-D31163	油塞	OIL CAP	1	1	1	1	1	1
11-64	PF8420M-D31164	油毡	FELT	2	2	2	2	2	2
11-65	PF8450M-D31165	油管支架	TUBING STENT			1	1		1
11-66	PF8450M-D31415	螺钉 M5×10	SCREW			1	1		1
11-67		油管 L=280	OIL TUBE, L=280			1	1		1
11-68		油线 4×4 L=400	WICH L=400			1	1		1
11-69	PF8420M-D30719	螺钉 M4×6	SCREW	1	1	1	1	1	1

12 穿线部件/Therading mechanism

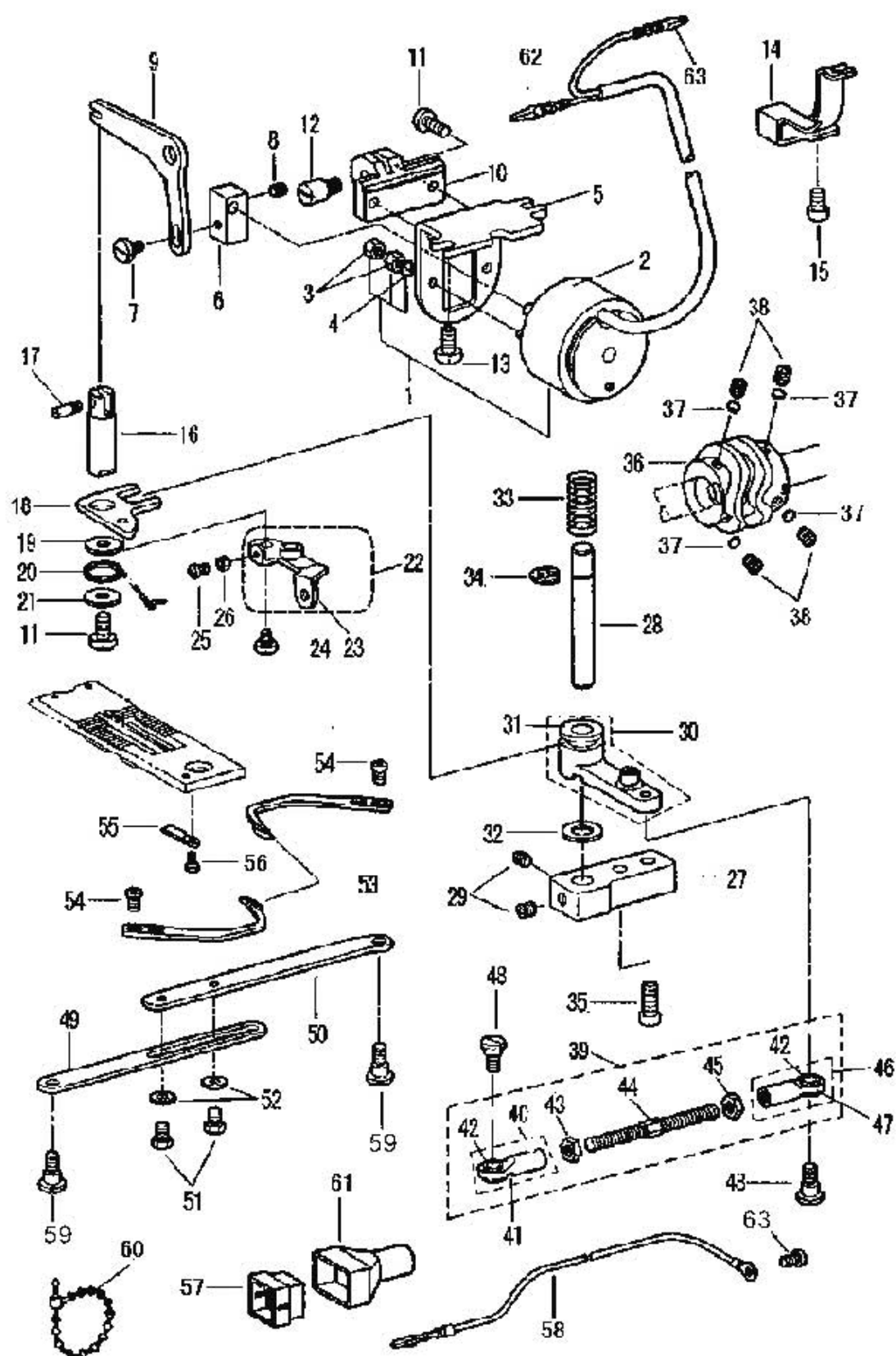


平缝系列>LS8420M-D3>12 穿线部件/Therading mechanism

序号 NO	品号CODE	名称	NAME	数量 AMT					
				8420	8420	8450	8450	8720	8750
				M-D3	M-D3	M-D3	M-D3	M-D3	M-D3
				-3	-5	-3	-5	-5	-5
12-1	PF8420M-D31201	夹线器组件-3	UPPER THREAD TENSION ASSY-3	1		1			
12-1-02	PF8420M-D31201	夹线器组件-5	UPPER THREAD TENSION ASSY-5		1		1	1	1
12-2		夹线弹簧	TENSION SPRING	2		2			
12-2-02		夹线弹簧	TENSION SPRING		2		2	2	2
12-3		夹线安装板组件	TENSION PLATE ASSY	1	1	1	1	1	1
12-4		夹线安装板	TENSION PLATE	1	1	1	1	1	1
12-5		小夹线螺栓上	TENSION BOLT, U	1	1	1	1	1	1
12-6		小夹线螺栓下	TENSION BOLT, D	1	1	1	1	1	1
12-7		夹线螺栓左	TENSION BOLT, L	1	1	1	1	1	1
12-8		夹线螺栓右	TENSION BOLT, R	1	1	1	1	1	1
12-9		分线钉	PIN	1	1	1	1	1	1
12-10		过线管		2	2	2	2	2	2
12-11		调整短轴	TENSION STUD	1	1	1	1	1	1
12-12		挑线弹簧L	THREAD TAKE-UP SPRING, L	1	1	1	1	1	1
12-13		导向组件	GUIDE ASSY, T/TAKE-UP SPRING	2	2	2	2	2	2
12-14		过线板上片							
12-15		过线板下片							
12-16		过线板连接块							
12-17		垫片	SPACER	1	1	1	1	1	1
12-18		挑线弹簧R	THREAD TAKE-UP SPRING, R	1	1	1	1	1	1
12-19		轴套	COLLAR	1	1	1	1	1	1
12-20		定位圈	STOPPER SUPPORT	1	1	1	1	1	1
12-21		螺母M3	NUT M3	1	1	1	1	1	1
12-22		螺钉M3. 5	SET SCREW, M3. 5	1	1	1	1	1	1
12-23		固定螺栓	SPRING GUIDE SET SCREW	1	1	1	1	1	1
12-24		调节旋钮	ADJUSTING THUMB	1	1	1	1	1	1
12-25		轴套	COLLAR	1	1	1	1	1	1
12-26		调线螺母	TENSION NUT	1	1	1	1	1	1
12-27		弹簧限位板	STOPPER	1	1	1	1	1	1
12-28		螺钉M3. 5×6	SCREW, FLAT M3. 5×6	1	1	1	1	1	1
12-29		定位螺母M3. 5	NUT, WHIRL-STOP M3. 5	1	1	1	1	1	1
12-30		限位板	STOPPER	1	1	1	1	1	1
12-31		螺钉M3. 5×5	SCREW, PAN M3. 5×5	1	1	1	1	1	1
12-32		夹线盘	DISC, TENSION	4	4	4	4	4	4
12-33		夹线压盘	TENSION DISC PRESSER	2	2	2	2	2	2
12-34		调节弹簧垫圈	WASHER	2	2	2	2	2	2
12-35		调节螺母	TENSION NUT	2	2	2	2	2	2
12-36		小夹线盘	THREAD GUIDE DISC	4	4	4	4	4	4
12-37		小夹线弹簧A	PRE-TENSION SPRING, A	2	2	2	2	2	2
12-38		夹线螺母	TENSION NUT	1	1	1	1	1	1
12-39		松线板	TENSION RELEASE PLATE	1	1	1	1	1	1
12-40		螺钉M5×5	SET SOCKET (FT) M5×5	1	1	1	1	1	1
12-41		松线弹簧	T-RELEASE SPRING	1	1	1	1	1	1
12-42		轴位螺钉M3. 5	SHOULDER SCREW, M3. 5	2	2	2	2	2	2

12-43		左松线销	TENSION RELEASE PIN, L	1	1	1	1	1	1
12-44		右松线销	TENSION RELEASE PIN, R	1	1	1	1	1	1
12-45		线导向 U	THREAD GUIDE, U	1	1	1	1	1	1
12-46		线调整架	THREAD QUANTITY ADJUST	1	1	1	1	1	1
12-47		螺钉M3×6	SCREW, PAN M3×6	1	1	1	1	1	1
12-48	PF8420M-D31248	线导向 M	THREAD GUIDE, M	1	1	1	1	1	1
12-49	PF8420M-D31249	过线勾油毡	FELT	1	1	1	1	1	1
12-50	PF8420M-D30101	螺钉M5×8	SCREW FLAT M5×8	2	2	2	2	2	2
12-51	PF8420M-D31251	三眼线勾	THREAD RETAINER	2	2	2	2	2	2
12-52	PF8420M-D30210	螺钉M6×10	SET SCREW, SOCKET (FT) M6×10	2	2	2	2	2	2
12-53	PF8420M-D31253	线导向D	THREAD GUIDE, U	1	1	1	1	1	1
12-54	PF8420M-D31254	松线轴	BAR, TENSION RELEASE	1	1	1	1	1	1
12-55	PF8420M-D31255	螺钉M5×8	SCREW FLAT M5×8	2	2	2	2	2	2

13 切线及松线装置部件/Thread trimmer mechanism

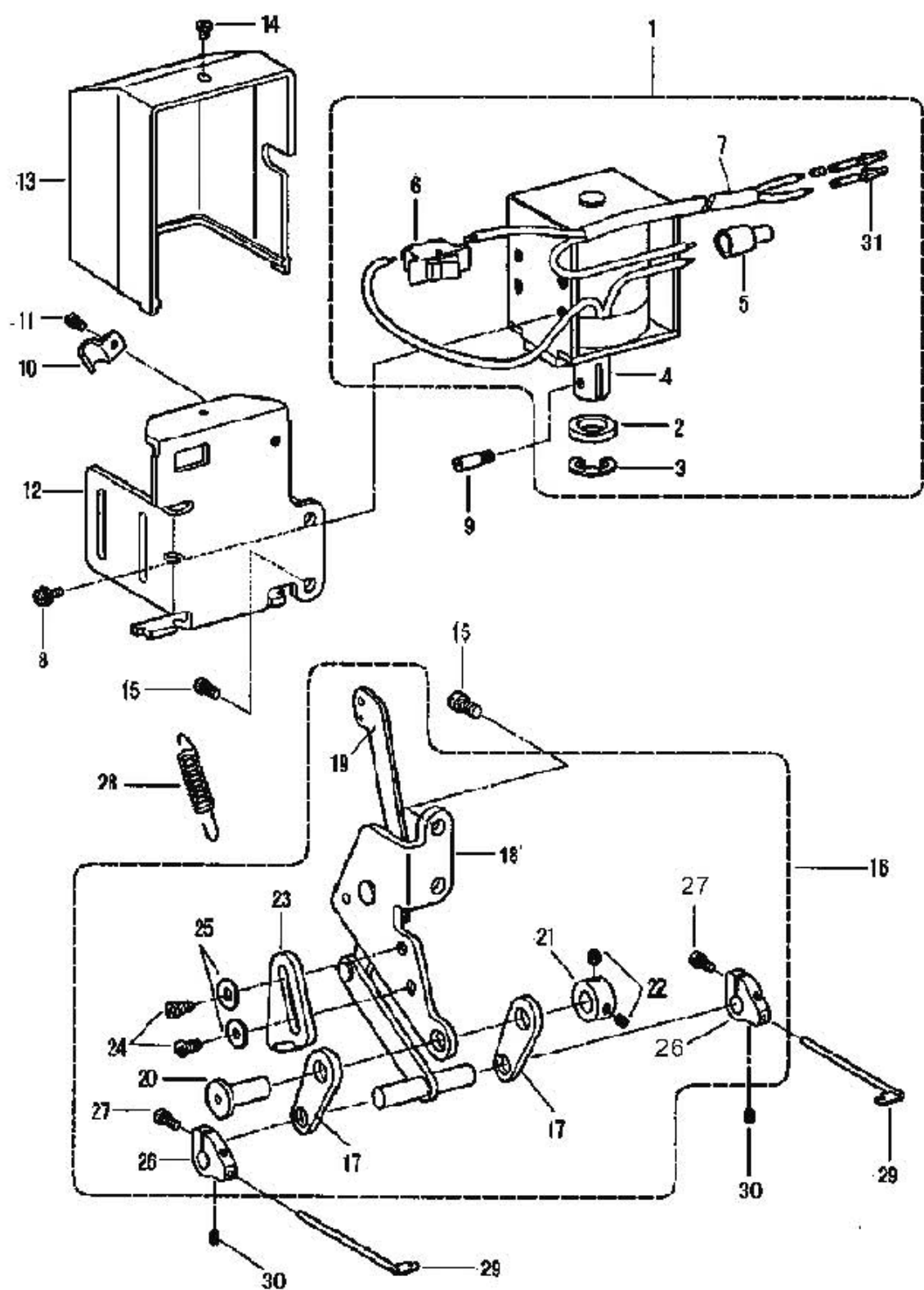


平缝系列>LS8420M-D3>13 切线及松线装置部件/Thread trimmer mechanism

序号 NO	品号CODE	名称	NAME	数量 AMT					
				8420	8420	8450	8450	8720	8750
				M-D3	M-D3	M-D3	M-D3	M-D3	M-D3
				-3	-5	-3	-5	-5	-5
13-1	PF8420M-D31301	切线电磁铁组件	THREAD TRIMMER SOLENOID	1	1	1	1	1	1
13-2		电磁铁	SOLENOID	1	1	1	1	1	1
13-3		六角螺母M4	NUT, M4	2	2	2	2	2	2
13-4		弹簧垫圈	SPRING WASHER	2	2	2	2	2	2
13-5		电磁铁架	SOLENOID BRACKET	1	1	1	1	1	1
13-6		电磁铁接头	SOLENOID JOINT	1	1	1	1	1	1
13-7		轴位螺钉M5	SHOULDER SCREW, M5	1	1	1	1	1	1
13-8		螺钉M5×5	SET SCREW, SOCKET (FT) M5×5	1	1	1	1	1	1
13-9		电磁铁杆	SOLENOID LEVER	1	1	1	1	1	1
13-10		安装座	SOLENOID LEVER BRACKET	1	1	1	1	1	1
13-11		螺钉M5×10	SCREW, PAN M5×10	3	3	3	3	3	3
13-12		电磁铁杆短轴	SOLENOID LEVER SHAFT	1	1	1	1	1	1
13-13	PF8420M-D30846	螺钉M6×10	SCREW, PAN M6×10	2	2	2	2	2	2
13-14	PF8420M-D31314	线夹	CORD HOLDER	1	1	1	1	1	1
13-15	PF8420M-D30538	螺钉M6×8	SCREW, PAN M6×8	1	1	1	1	1	1
13-16	PF8420M-D31316	切线轴	DRIVING ROD	1	1	1	1	1	1
13-17	PF8420M-D31317	销	PLUNDER PIN	1	1	1	1	1	1
13-18	PF8420M-D31318	切线轴板	DRIVING ROD PLATE, TR	1	1	1	1	1	1
13-19	PF8420M-D31319	垫圈	WASHER	1	1	1	1	1	1
13-20	PF8420M-D31320	弹簧	SPRING, TENSION RELEASE LEVER	1	1	1	1	1	1
13-21	PF8420M-D31321	垫圈	WASHER	1	1	1	1	1	1
13-22	PF8420M-D31322	松线杆组件	TENSION RELEASE LEVER ASSY	1	1	1	1	1	1
13-23		松线杆	TENSION RELEASE LEVER	1	1	1	1	1	1
13-24	PF8420M-D31324	轴位螺钉M4	SHOULDER SCREW, M4	1	1	1	1	1	1
13-25	PF8420M-D31325	螺钉M3.5×12	SCREW, PAN M3.5×12	1	1	1	1	1	1
13-26	PF8420M-D31326	螺母M3.5	NUT, M3.5	1	1	1	1	1	1
13-27	PF8420M-D31327	主杆轴架	MAIN LEVER SUPPORT SHAFT	1	1	1	1	1	1
13-28	PF8420M-D31328	主杆轴	MAIN LEVER SHAFT	1	1	1	1	1	1
13-29	PF8420M-D30210	螺钉M6×6	SET SCREW, SOCKET (FT) M6×6	2	1	1	1	1	1
13-30	PF8420M-D31330	主杆组件	MAIN LEVER ASSY, KNIFE	1	1	1	1	1	1
13-31		主杆	MAIN LEVER	1	1	1	1	1	1
13-32	PF03030850	橡胶垫圈	RUBBER	1	1	1	1	1	1
13-33	PF8420M-D31333	弹簧	MAIN LEVER SPRING	1	1	1	1	1	1
13-34		卡簧 E8	RETAINING RING E8	1	1	1	1	1	1
13-35	PF1900A0325	螺钉M6×16	SCREW, PAN M6×16	2	2	2	2	2	2
13-36	PF8420M-D31336	切线凸轮	THREAD TRIMMER CAM	1	1	1	1	1	1
13-37		垫片4.8	SPACER, 4.8	4	4	4	4	4	4
13-38	PF8420M-D30210	螺钉M6×10	SET SCREW, SOCKET (FT) M6×10	4	4	4	4	4	4
13-39	PF8420M-D31339	长度调节连杆组件	L-ADJUSTING CONNECTING ROD ASSY	1	1	1	1	1	1
13-40		球节连杆组件L	ROUND JOINT ASSY, L	1	1	1	1	1	1
13-41		球节连杆L	ROUND JOINT, L	2	2	2	2	2	2
13-42		管套	BUSH	2	2	2	2	2	2
13-43		左旋螺母M6	NUT, M6 LEFT	1	1	1	1	1	1
13-44		长度调节连杆	L-ADJUSTING CONNECTING ROD	1	1	1	1	1	1

13-45		螺母M6	NUT, M6	1	1	1	1	1	1
13-46		球接连杆组件R	ROUND JOINT ASSY, R	1	1	1	1	1	1
13-47		球接连杆R	ROUND JOINT, R	1	1	1	1	1	1
13-48	PF8420M-D31348	轴位螺钉M6	SHOULDER SCREW, M6	1	1	1	1	1	1
13-49	PF8420M-D31349	切线连杆R	T-TRIMMER CONNECTING ROD, R	1	1	1	1	1	1
13-50	PF8420M-D31350	切线连杆L	T-TRIMMER CONNECTING ROD, L	1	1	1	1	1	1
13-51	PF8420M-D31351	六角螺栓M5×8	BOLT, M5×8	2	2	2	2	2	2
13-52		平垫圈S5	WASHER PLAIN M5	2	2	2	2	2	2
13-53	PF8420M-D31353	动刀	MOVABLE KNIFE	2	2	2	2	2	2
13-54	PF8420M-D31354	螺钉SM4. 37-40×4. 2	SCREW, W/SOCKET SM4. 37-40×4. 2	4	2	2	2	2	2
13-55	PF8420M-D31355	定刀	FIXED KNIFE	2	2	2	2	2	2
13-56	PF8420M-D31356	轴位螺钉SM2. 38	SHOULDER SCREW, SM2. 38	2	2	2	2	2	2
13-57	PF90000191	12芯插头	CONNECTOR	1	1	1	1	1	1
13-58	PF8420M-D31358	接地线组件	GROUND WIRE ASSY	1	1	1	1	1	1
13-59	PF8420M-D31359	螺钉M5×8	SCREW, PAN M5×8	1	1	1	1	1	1
13-60		线夹	BEAD BAND	1	1	1	1	1	1
13-61	PF90000192	插头护套		1	1	1	1	1	1
13-62		插针		2	2	2	2	2	2
13-63	PF8420M-D30101	螺钉	SCREW	2	2	2	2	2	2

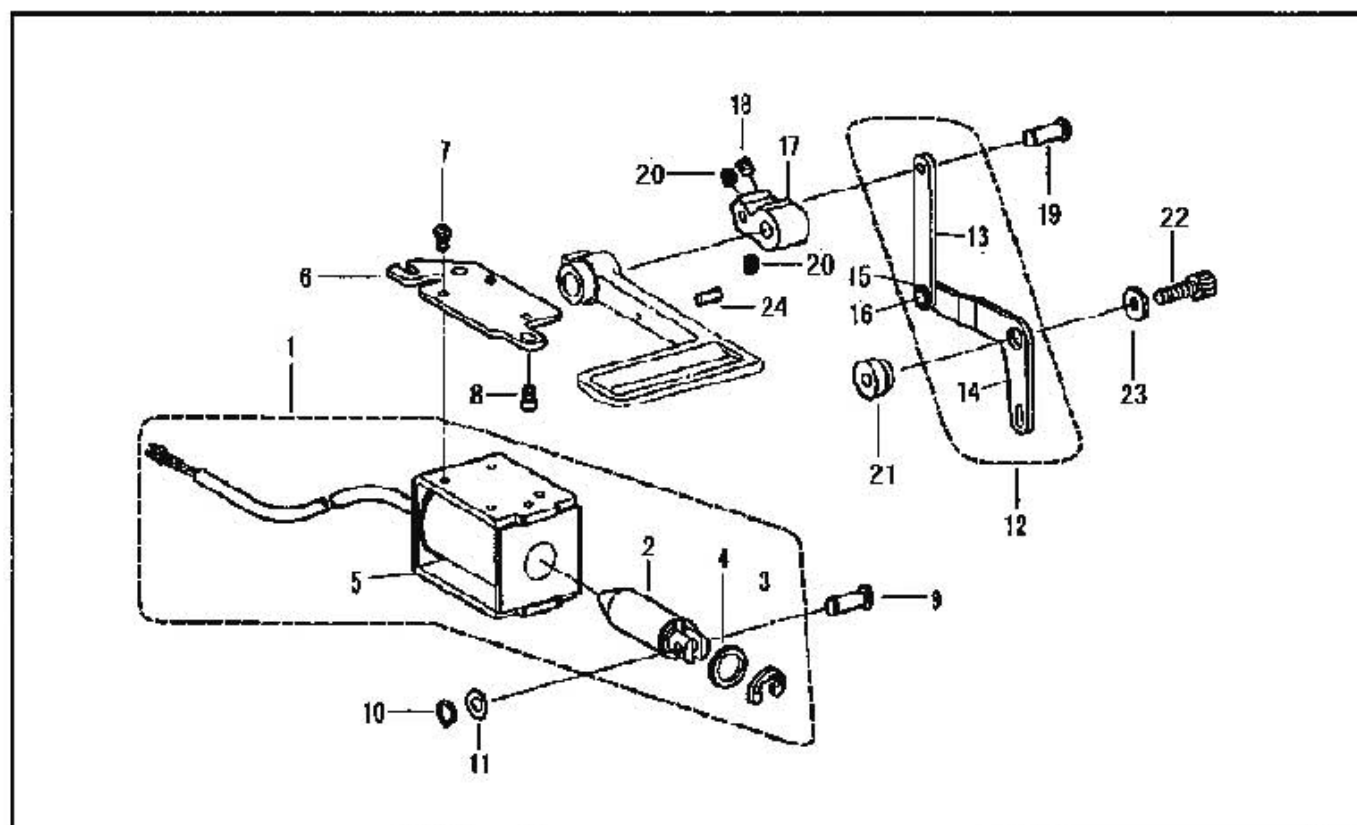
14 扫线装置 /THYHEAD WIPER MECHANISM



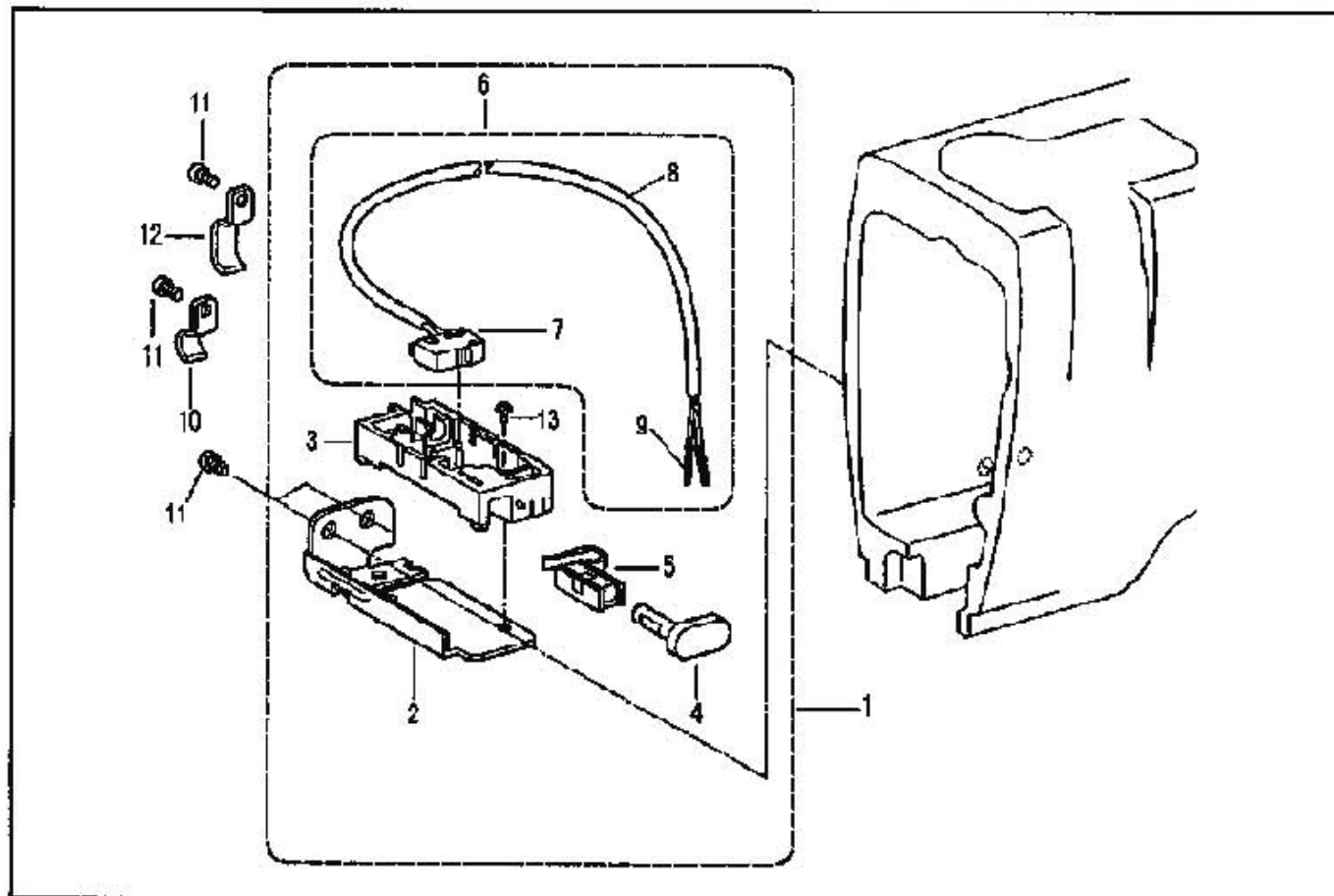
平缝系列>LS8420M-D3>14 扫线装置 /THYEAD WIPER MECHANISM

序号 NO	品号CODE	名称	NAME	数量 AMT					
				8420	8420	8450	8450	8720	8750
				M-D3	M-D3	M-D3	M-D3	M-D3	M-D3
				-3	-5	-3	-5	-5	-5
14-1	PF8420M-D31401	扫线电磁铁组件	THREAD WIPER SOLENOID ASSY	1	1	1	1	1	1
14-2		橡胶垫圈	PLUNGER RUBBER	1	1	1	1	1	1
14-3		卡簧 E9	RETAINING RING, E9	1	1	1	1	1	1
14-4		插帮式铁芯	PLUNGER	1	1	1	1	1	1
14-5		线头套管	TERMINAL CONNECTOR	1	1	1	1	1	1
14-6		挡线开关	THREAD WIPER SWITCH	1	1	1	1	1	1
14-7		扫线电磁铁导线		1	1	1	1	1	1
14-8		螺钉（带垫片）M4×10	SCREW, PAN(S/P W) M4×10	1	1	1	1	1	1
14-9		销	PIN	1	1	1	1	1	1
14-10		电线固定夹	CORD HOLDER	1	1	1	1	1	1
14-11		螺钉M4×6	SCREW, PAN M4×6	1	1	1	1	1	1
14-12		电磁铁安装板	SOLENOID HOLDING PLATE	1	1	1	1	1	1
14-13		电磁铁盖组件	SOLENOID COVER ASSY	1	1	1	1	1	1
14-14		螺钉M4×5	SCREW, BIND M4×5	1	1	1	1	1	1
14-15	PF8450M-D30404	螺钉M5×10	SCREW, PAN M5×10	2	2	2	2	2	2
14-16	PF8420M-D31416	电磁铁连杆组件	THREAD WIPER SOLENOID ASSY	1	1	1	1	1	1
14-17		连接板	THREAD WIPER LINK	2	2	2	2	2	2
14-18		动作传动板	SOLENOID LINK	1	1	1	1	1	1
14-19		电磁铁连杆	SOLENOID LINK	1	1	1	1	1	1
14-20		销	PIN	2	2	2	2	2	2
14-21		挡圈	SET SCREW COLLAR	1	1	1	1	1	1
14-22		螺钉M5×5	SET SCREW, SOCKET(FT) M5×5	1	1	1	1	1	1
14-23		定位板	STOPPER	1	1	1	1	1	1
14-24		螺钉M5×8	SCREW, PAN M5×8	2	2	2	2	2	2
14-25		平垫圈S5	WASHER, PLAIN M5	2	2	2	2	2	2
14-26		扫线器架	THREAD WIPER SUPPORT	2	2	2	2	2	2
14-27		螺钉SM3. 18-40×12	SCREW, PAN SM3. 18-40×12	2	2	2	2	2	2
14-29		扫线器	THREAD WIPER	2	2	2	2	2	2
14-30		螺钉SM3. 18×4	SET SCREW, W/SOCKET SM3. 18×4	2	2	2	2	2	2
14-28	PF8420M-D31428	弹簧	THREAD WIPER SPRING	1	1	1	1	1	1
14-31		插针		2	2	2	2	2	2

15 倒缝装置/QUICK REVERSE MECHANISM



16 倒缝开关装置/QUICK REVERSE SWITCH MECHANISM



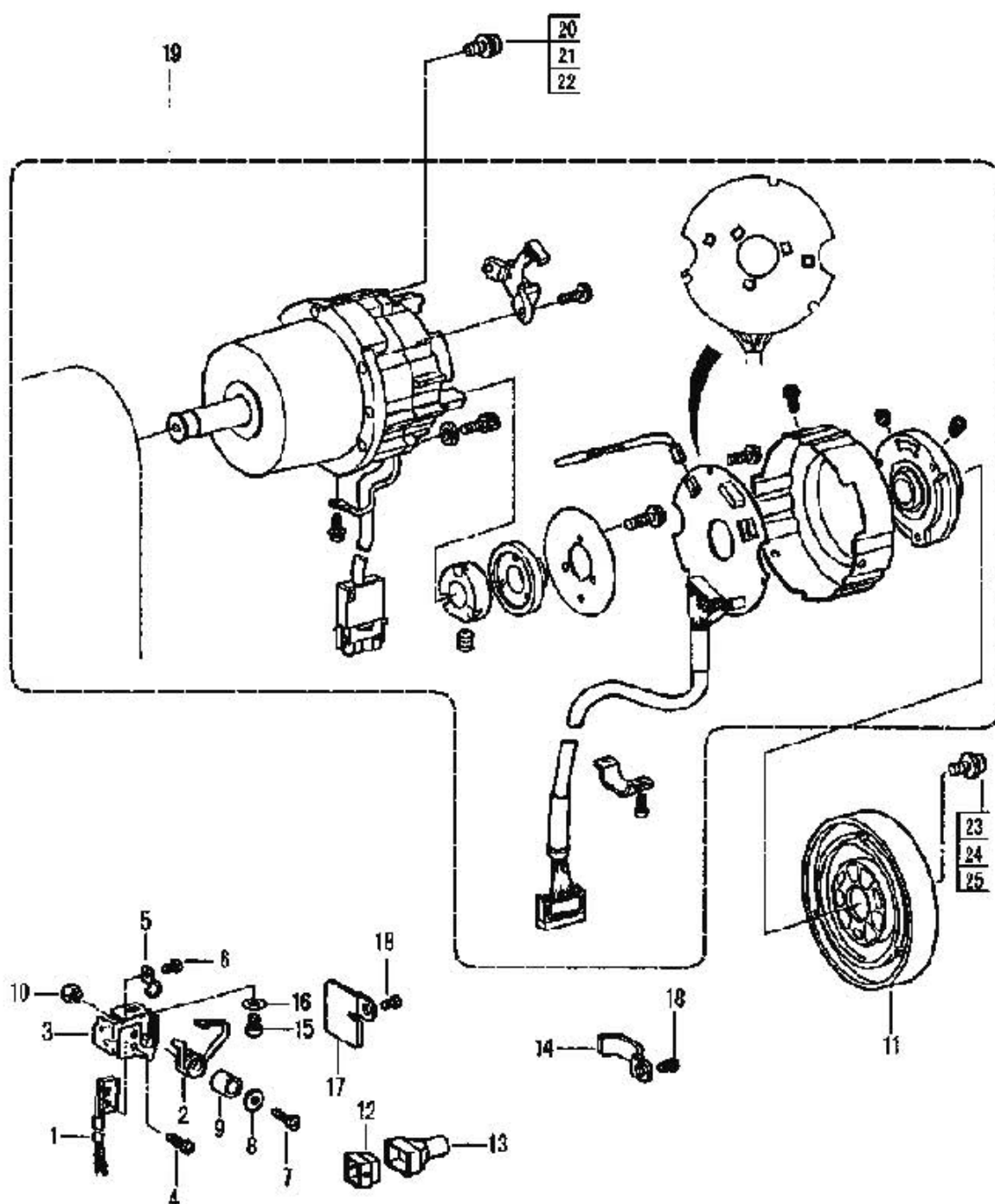
平缝系列>LS8420M-D3>15 倒缝装置 /QUICK REVERSE MECHANISM

序号 NO	品号CODE	名称	NAME	数量 AMT					
				8420	8420	8450	8450	8720	8750
				M-D3	M-D3	M-D3	M-D3	M-D3	M-D3
				-3	-5	-3	-5	-5	-5
15-1	PF8420M-D31501	倒缝电磁铁组件	QUICK REVERSE SOLENOID ASSY	1	1	1	1	1	1
15-2		铁芯	PLUNGER	1	1	1	1	1	1
15-3		卡簧 E15	RETAINING RING, E15	1	1	1	1	1	1
15-4		橡胶垫	RUBBER STOPPER	1	1	1	1	1	1
15-5		倒缝电磁铁	QUICK REVERSE SOLENOID	1	1	1	1	1	1
15-6		电磁铁基座	SOLENOID BRACKET	1	1	1	1	1	1
15-7		螺钉M5×8	SCREW, PAN M5×8	2	2	2	2	2	2
15-8	PF8420M-D30846	螺钉M6×10	SCREW, PAN M6×10	2	2	2	2	2	2
15-9	PF8420M-D31519	接线销	PIN	2	2	2	2	2	2
15-10		轴用挡圈C6	RETAINING RING, EXTERNAL C6	1	1	1	1	1	1
15-11		垫圈6.5	WASHER, PLAIN 6.5	1	1	1	1	1	1
15-12	PF8420M-D31512	电磁铁曲杆组件	SOLENOID LEVER ASSY	1	1	1	1	1	1
15-13		电磁铁曲杆1	SOLENOID LEVER 1	1	1	1	1	1	1
15-14		电磁铁曲杆2	SOLENOID LEVER 2	1	1	1	1	1	1
15-15		垫圈	WASHER	2	2	2	2	2	2
15-16		铆钉		1	1	1	1	1	1
15-17	PF8420M-D31517	倒缝曲柄	QUICK REVERSE LEVER	1	1	1	1	1	1
15-18	PF8420M-D30210	螺钉M6×10	SET SCREW, SOCKET (CN) M6×10	2	2	2	2	2	2
15-19	PF8420M-D31519	连接销	PIN	1	1	1	1	1	1
15-20	PF8420M-D30210	螺钉M6×6	SET SCREW, SOCKET (FT) M6×6	2	2	2	2	2	2
15-21	PF8420M-D31521	电磁铁曲杆轴	SOLENOID LEVER SHAFT	1	1	1	1	1	1
15-22	PF8420M-D30301	螺钉M6×20	BOLT, SOCKET M6×20	1	1	1	1	1	1
15-23	PF8420M-D31523	垫圈6	WASHER, PLAIN 6	1	1	1	1	1	1
15-24		尼龙管13.5	NYLON TUBE, L=13.5	1	1	1	1	1	1

平缝系列>LS8420M-D3>16 倒缝开关装置 /QUICK REVERSE SWITCH MECANISM

序号 NO	品号CODE	名称	NAME	数量 AMT					
				8420	8420	8450	8450	8720	8750
				M-D3	M-D3	M-D3	M-D3	M-D3	M-D3
				-3	-5	-3	-5	-5	-5
16-1	PF8420M-D31601	倒缝开关组件	REVERSE ACTUATOR ASSY	1	1	1	1	1	1
16-2		倒缝开关安装架	REVERSE SWITCH BRACKET	1	1	1	1	1	1
16-3		倒缝开关座	REVERSE SWITCH BRACKET	1	1	1	1	1	1
16-4		按钮	ACTUATOR	1	1	1	1	1	1
16-5		开关弹簧	REVERSE SWITCH SPRING	1	1	1	1	1	1
16-6		开关组件	R-SWITCH ASSY	1	1	1	1	1	1
16-7		开关	MICRO SWITCH	1	1	1	1	1	1
16-8		安全开关导线		1	1	1	1	1	1
16-9		插针		2	2	2	2	2	2
16-10	PF9990880	线夹	CORD HOLDER	1	1	1	1	1	1
16-11	PF8420M-D30101	螺钉M5×6	SCREW, PAN M5×6	2	2	2	2	2	2
16-12	PF9990881	线夹	CORD HOLDER	2	2	2	2	2	2
16-13		螺钉M3×6	SCREW, PAN M3×6	1	1	1	1	1	1
16-15	PF68425M-D3161	二芯插头		1	1	1	1	1	1

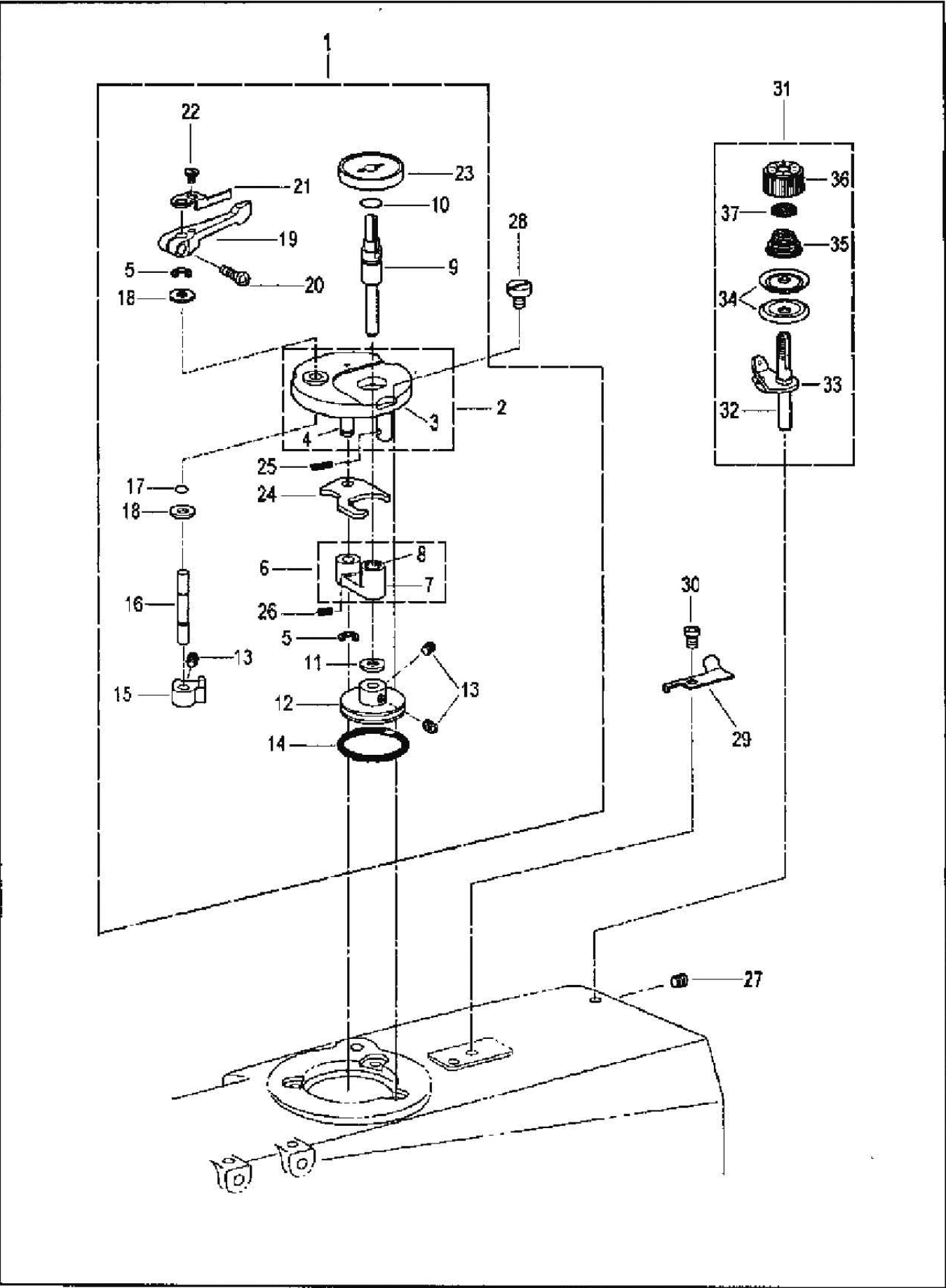
17 马达与安全开关 / THE MOTOR AND THE SAFETY SWITCH



平缝系列>LS8420M-D3>17 马达与安全开关/The motor and the safety switch

序号 NO	品号CODE	名称	NAME	数量 AMT					
				8420	8420	8450	8450	8720	8750
				M-D3	M-D3	M-D3	M-D3	M-D3	M-D3
				-3	-5	-3	-5	-5	-5
17-1	PF8420M-D31701	微动开关组件	MICRO SWITCH ASSY	1	1	1	1	1	1
17-2		板弹簧	SWITCH PLATE SPRING	1	1	1	1	1	1
17-3		开关基座	SWITCH BASE	1	1	1	1	1	1
17-4		螺钉M2×8	SCREW, PAN M2×8	1	1	1	1	1	1
17-5		电线固定夹	CORD HOLDER	1	1	1	1	1	1
17-6		螺钉M4×6	SCREW, PAN M4×6	1	1	1	1	1	1
17-7		螺钉M4×12	SCREW, PAN M4×12	1	1	1	1	1	1
17-8		平垫圈4	WASHER, PLAIN M4	1	1	1	1	1	1
17-9		衬套	SPACER	1	1	1	1	1	1
17-10		六角螺母M4	NUT, M4	1	1	1	1	1	1
17-11	PF8420M-D31711	手轮	PULLEY, CDD	1	1	1	1	1	1
17-12	PF8420M-D31712	四芯插头		1	1	1	1	1	1
17-13	PF8420M-D31713	护套		1	1	1	1	1	1
17-14	PF8420M-D31714	电线夹	CORD HOLDER	1	1	1	1	1	1
17-15	PF8420M-D30538	螺钉M6×8	SCREW, PAN M6×8	1	1	1	1	1	1
17-16	PF8420M-D31716	平垫圈S6	WASHER, PLAIN S6	1	1	1	1	1	1
17-17	PF8420M-D31717	电线固定夹	CORD HOLDER	1	1	1	1	1	1
17-18	PF8420M-D30101	螺钉M5×8	SCREW, PAN M5×8	2	2	2	2	2	2
17-19	PF8420M-D31719	电机组件	MOTOR ASSY, CDD-HT	1	1	1	1	1	1
17-20	PF9990104	螺钉M5×18	SCREW, PAN M5×18	1	1	1	1	1	1
17-21		弹簧垫圈 5	WASHER SPRING 5	1	1	1	1	1	1
17-22		平垫圈 5	WASHER, PLAIN 5	1	1	1	1	1	1
17-23	PF99901426	螺栓M4×10	SCREW, PAN M4×10	3	3	3	3	3	3
17-24	PF99901427	弹簧垫圈 4	WASHER SPRING 4	3	3	3	3	3	3
17-25		平垫圈 4	WASHER, PLAIN 4	3	3	3	3	3	3

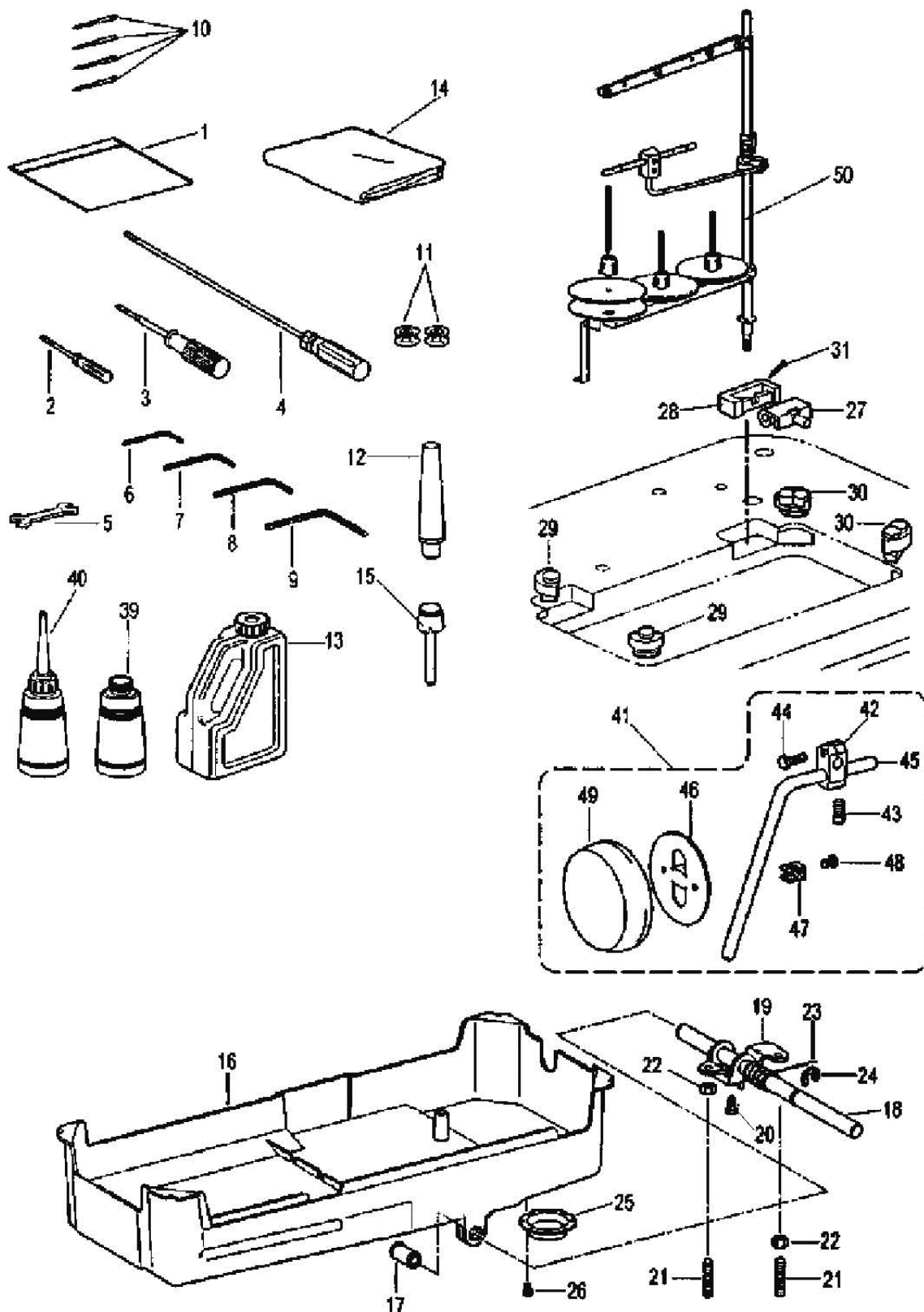
18 卷线部件/Bobbin winder mechanism



平缝系列>LS8420M-D3>18 卷线部件/Bobbin winder mechanism

序号 NO	品号CODE	名称	NAME	数量 AMT					
				8420	8420	8450	8450	8720	8750
				M-D3	M-D3	M-D3	M-D3	M-D3	M-D3
				-3	-5	-3	-5	-5	-5
18-1	PF8420M-D31801	绕线器组件	BOBBIN WINDER UNIT	1	1	1	1	1	1
18-2		绕线台组件		1	1	1	1	1	1
18-3		绕线台		1	1	1	1	1	1
18-4		绕线台轴		1	1	1	1	1	1
18-5		挡圈 E4	RETAINING RING, E4	1	1	1	1	1	1
18-6		绕线轴基座组件	B-WINDER SHAFT SUPPORT ASSY	1	1	1	1	1	1
18-7		绕线轴基座	B-WINDER SHAFT SUPPORT	1	1	1	1	1	1
18-8		衬套		1	1	1	1	1	1
18-9		绕线轴	BOBBIN WINDER SHAFT	1	1	1	1	1	1
18-10		O型圈 P9	O RING, P9	1	1	1	1	1	1
18-11		平垫圈 S6	WASHER, PLAIN S6	1	1	1	1	1	1
18-12		绕线轮	BOBBIN WINDER WHEEL	1	1	1	1	1	1
18-13		螺钉M5×5	SET SCREW, SOCKET (FT) M5×5	2	2	2	2	2	2
18-14		O型圈 29	RUBBER RING, 29	1	1	1	1	1	1
18-15		梭芯夹凸轮	BOBBIN PRESSER CAM	1	1	1	1	1	1
18-16		梭芯夹轴	BOBBIN WINDER ARM SHAFT	1	1	1	1	1	1
18-17		O型圈 S5	O RING, S5	1	1	1	1	1	1
18-18		平垫圈 S6	WASHER, PLAIN S6	2	2	2	2	2	2
18-19		梭芯压臂柄	BOBBIN PRESSER ARM	1	1	1	1	1	1
18-20		螺钉M4×12	SCREW, PAN M4×12	1	1	1	1	1	1
18-21		梭芯夹	BOBBIN PRESSER	1	1	1	1	1	1
18-22		螺钉M4×5	SCREW, M4×5	1	1	1	1	1	1
18-23		梭芯座	BOBBIN SUPPORT	1	1	1	1	1	1
18-24		卷线杠杆	BOBBIN WINDER LEVER	1	1	1	1	1	1
18-25		弹簧	SPRING	1	1	1	1	1	1
18-26		弹簧	BOBBIN WINDER BASE SPRING	1	1	1	1	1	1
18-27	PF8420M-D30521	固定螺钉M5×5	SET SCREW, SOCKET (FT) M5×5	1	1	1	1	1	1
18-28	PF8420M-D31828	固定螺钉	BOBBIN WINDER FIXED SCREW	3	3	3	3	3	3
18-29	PF99901026	切刀	KNIFE	1	1	1	1	1	1
18-30	PF8420M-D30101	螺钉M5×6	SCREW, PAN M5×6	1	1	1	1	1	1
18-31	PF99901028	夹线器组件	BOBBIN WINDER TENSION ASSY	1	1	1	1	1	1
18-32		夹线器轴		1	1	1	1	1	1
18-33		过线板		1	1	1	1	1	1
18-34		夹线板	DISC, TENSION	2	2	2	2	2	2
18-35		夹线弹簧	TENSION SPRING	1	1	1	1	1	1
18-36		夹线螺母	TENSION NUT	1	1	1	1	1	1
18-37		止动垫圈	WASHER	1	1	1	1	1	1

19 附件/Accessories



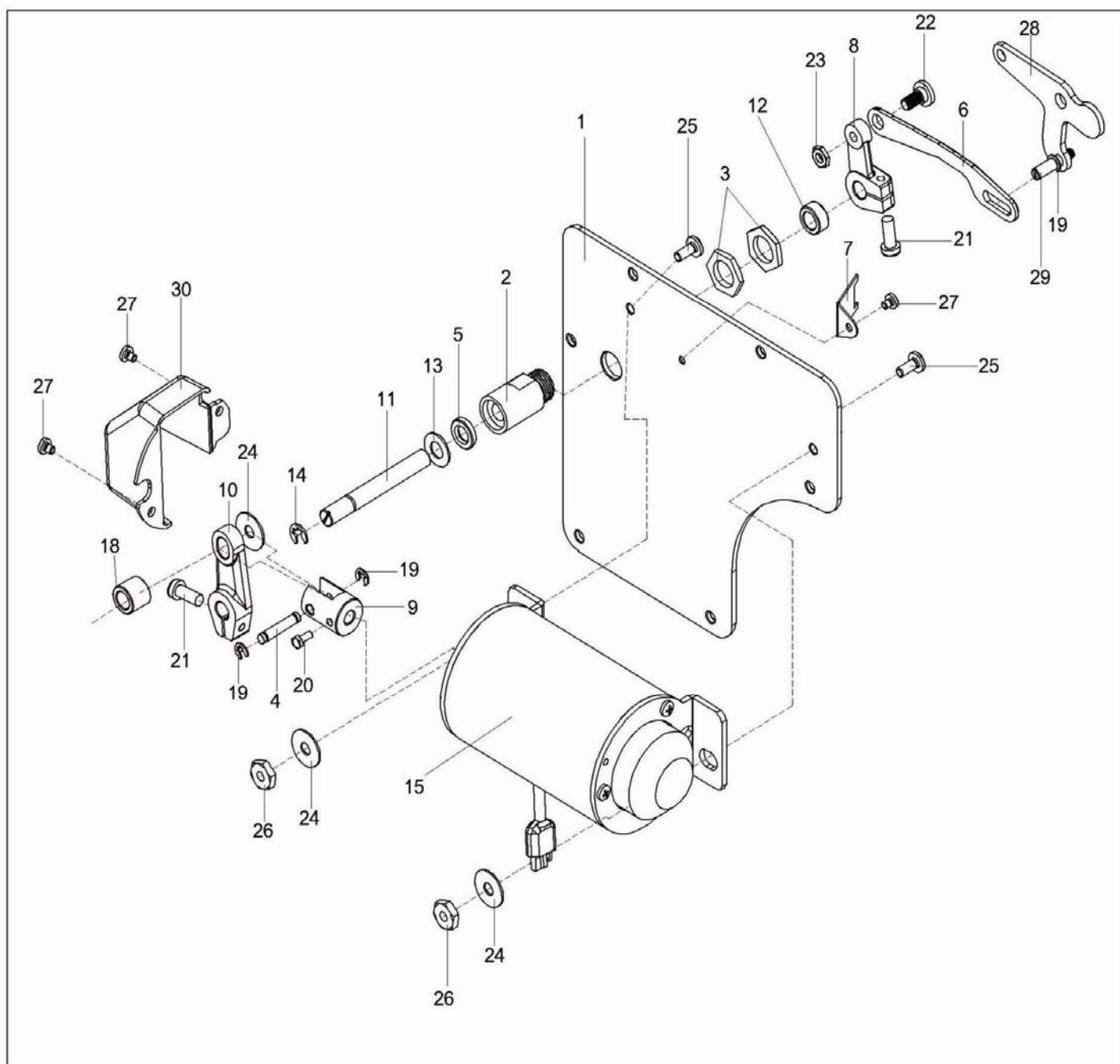
平缝系列>LS8420M-D3>19 附件/Accessories

序号 NO	品号CODE	名称	NAME	数量 AMT					
				8420	8420	8450	8450	8720	8750
				M-D3	M-D3	M-D3	M-D3	M-D3	M-D3
				-3	-5	-3	-5	-5	-5
19-1	PF5550102301	附属品塑料袋	ACCESSORY BAG	1	1	1	1	1	1
19-2	PF55501018	小螺丝刀1.9X52	SCREW-DRIVER, 1.9×52	1	1	1	1	1	1
19-3	PF68425Z103	螺丝刀3.4X70	SCREW-DRIVER, 3.4×70	1	1	1	1	1	1
19-4	PF68425Z104	大螺丝刀4.7X250	SCREW-DRIVER, 4.7×250	1	1	1	1	1	1
19-5	PF7811937	双头扳手8×9	WRENCH, 8×9	1	1	1	1	1	1
19-6	PF68425Z108	内六角扳手 2	HEXAGONAL WRENCH, 2	1	1	1	1	1	1
19-7	BF700M1923	内六角扳手 2.5	HEXAGONAL WRENCH, 2.5	1	1	1	1	1	1
19-8	PF68425Z109	内六角扳手 3	HEXAGONAL WRENCH, 3	1	1	1	1	1	1
19-9	BF700M1912	内六角扳手 5	HEXAGONAL WRENCH, 5	1	1	1	1	1	1
19-10	PFDTDP514	机针 DP×5 14#	NEEDLE DP×5 14#	2		2			
19-11	PF68425H41	梭芯	BOBBIN		2		2	2	2
19-12	PF68425Z113	机头支柱	HEAD REST	2	2	2	2	2	2
19-13	PF55501022	油罐组件	OIL TANK ASSY	1	1	1	1	1	1
19-14	BF31016JTZ	机头罩	HEAD COVER	1	1	1	1	1	1
19-15	PF68425Z120	膝控提升顶杆	KNEE LIFTER COMPLYING BAG	1	1	1	1	1	1
19-16	PF8420M-D31916	油盘	OIL PAN	1	1	1	1	1	1
19-17	PF68425Z12101A	轴套	BUSH	2	2	2	2	2	2
19-18	PF8420M-D31918	膝控横轴	KNEE LIFTER SHAFT	1	1	1	1	1	1
19-19	PF8420M-D31919	膝控	KNEE LIFTER	1	1	1	1	1	1
19-20		螺栓M6	BOLT, M6	1	1	1	1	1	1
19-21		螺钉M6×19	SET SCREW, M6×19	2	2	2	2	2	2
19-22		六角螺母M6	NUT, M6	2	2	2	2	2	2
19-23	PF68425Z12107	复位弹簧	TWIST, SPRING	1	1	1	1	1	1
19-24	PF68425Z12108	挡圈 E10	RETAINING RING, E10	1	1	1	1	1	1
19-25	PF68425Z12109	放油口	DRAIN	1	1	1	1	1	1
19-26	PF8420M-D31926	螺钉M4×5	SCREW, M4×5	2	2	2	2	2	2
19-27	PF5550101	机头铰链	HEAD HINGE	2	2	2	2	2	2
19-28	PF68425Z127	机头铰链套	RUBBER CUSHION	2	2	2	2	2	2
19-29	PF99901710	头部防震垫	HEAD CUSHION	2	2	2	2	2	2
19-30	PF99901711	头部防震垫	HEAD CUSHION	2	2	2	2	2	2
19-31	PF5550910	钉	NAIL	4	4	4	4	4	4
19-32	PF84201932	上皮带罩	BELT COVER, U	1	1	1	1	1	1
19-33	PF84201933	下皮带罩	BELT COVER, D	1	1	1	1	1	1
19-34	PF84201934	皮带罩架	BELT COVER BRACKET	1	1	1	1	1	1
19-35	PF84201935	小皮带罩盖	BELT COVER D LID, L	1	1	1	1	1	1
19-36	PF8420M-D30101	螺钉M5×8	SCREW, PAN M5×8	4	4	4	4	4	4
19-37		圆头木螺钉M5.5×20	WOOD SCREW, ROUND M5.5×20	2	2	2	2	2	2
19-38		平垫圈	WASHER	2	2	2	2	2	2
19-39	PF68425Z134	油壶	OILER	1	1	1	1	1	1
19-40	PF68425Z133	油壶组件	OILER ASSY	1	1	1	1	1	1
19-41		膝控组件	KNEE LIFTER ASSY	1	1	1	1	1	1
19-42	PF5550919	膝控接头	KNEE LIFTER BRACKET	1	1	1	1	1	1
19-43		四角螺栓SM7.94	BOLT SQUQRE SM7.94	1	1	1	1	1	1
19-44		螺栓SM5.95-28×20	BOLT SM5.95-28×20	1	1	1	1	1	1

19-45	PF5550922	膝控竖轴	KNEE LIFTER BAR	1	1	1	1	1	1
19-46	PF5550923	膝控碰块	KNEE LIFTER PLATE	1	1	1	1	1	1
19-47	PF5550926	膝控碰块架	KNEE LIFTER PLATE STOPPER	1	1	1	1	1	1
19-48		螺栓SM5. 95-28×8	BOLT SM5. 95-28×8	1	1	1	1	1	1
19-49	PF5550924	膝控碰块盖	KNEE LIFTER PLATE COVER	1	1	1	1	1	1
19-50	PF8420M-D31950	线架组件	COTTON STAND ASSY 3DRTHF	1	1	1	1	1	1

20.自动抬压脚组件（选装部分）

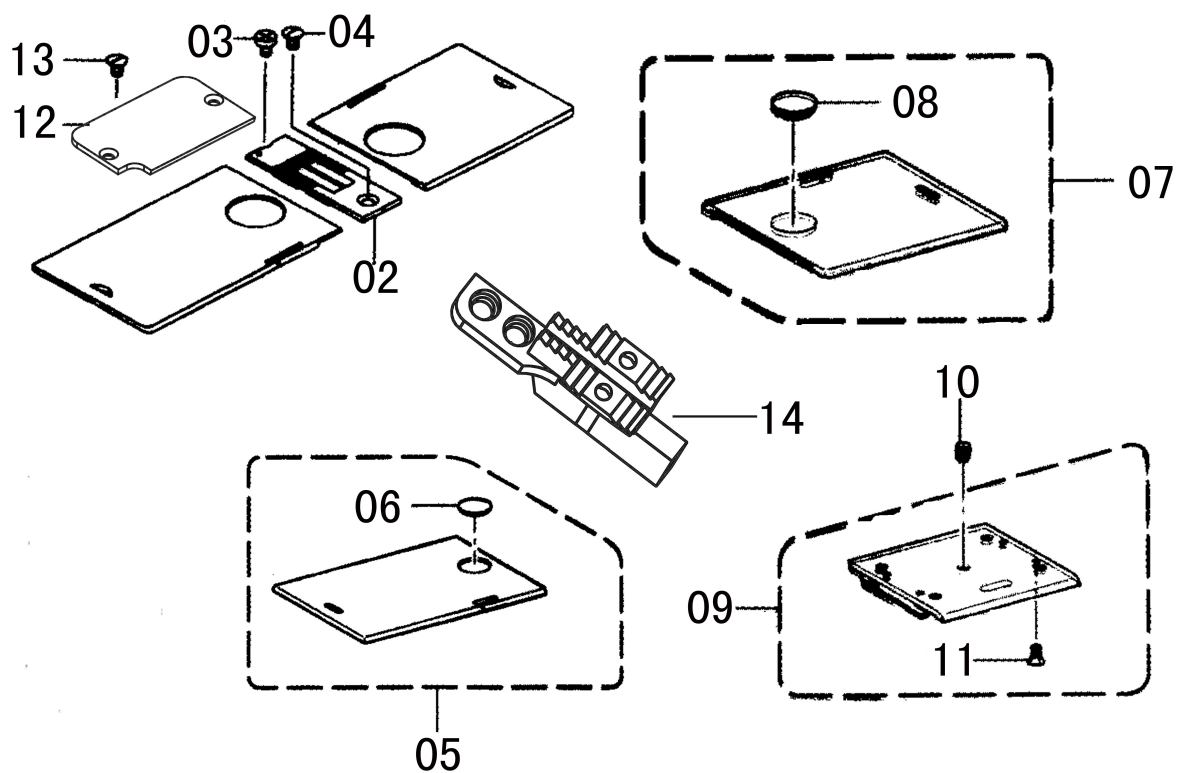
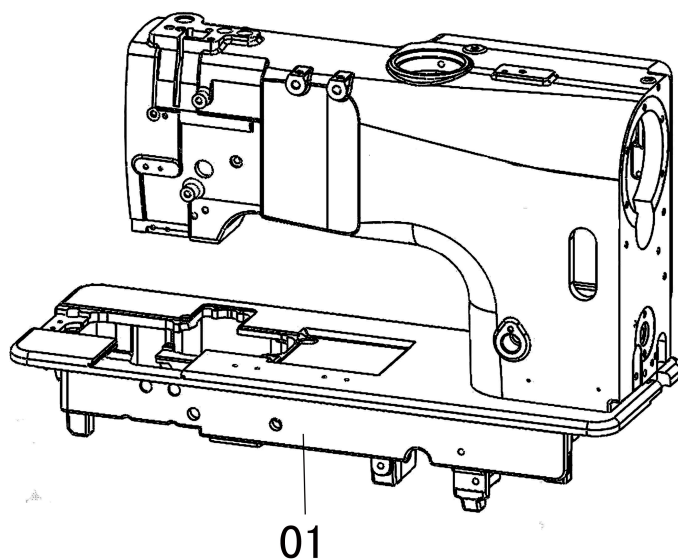
Automatic Presser Foot Lifter Components(Optional)



平缝系列>LS8420N-D4/EZN-D4 >20.自动抬压脚组件(选装部分)Automatic foot presser assembly

序号No	ERP编号	零件名称	NAME OF PARTS	数量 AMT					
				8420	8420	8450	8450	8720	8750
				N-D4/EZN-D4	N-D4/EZN-D4	N-D4/EZN-D4	N-D4/EZN-D4	N-D4/EZN-D4	N-D4/EZN-D4
				-3	-5	-3	-5	-5	-5
20 - 1	PF8420M-D42001	后窗板	Rear window plate	1	1	1	1	1	1
20 - 2	PF8420M-D42002	抬压轴套	Presser axis cover	1	1	1	1	1	1
20 - 3	PF8420M-D42003	螺母M16×1.5	Screw nut M16×1.5	2	2	2	2	2	2
20 - 4	PF8420M-D42004	传动销	Drive pin	1	1	1	1	1	1
20 - 5	PF8420M-D42005	密封圈	Seals	1	1	1	1	1	1
20 - 6	PF8420M-D42006	抬压连杆	Presser rod	1	1	1	1	1	1
20 - 7	PF8420M-D42007	连杆支座	Connecting rod bearing	1	1	1	1	1	1
20 - 8	PF8420M-D42008	抬压前曲柄	Presser front crank	1	1	1	1	1	1
20 - 9	PF8420M-D42009	抬压接柄	Presser adapters	1	1	1	1	1	1
20 - 10	PF8420M-D42010	抬压曲柄	Presser crank	1	1	1	1	1	1
20 - 11	PF8420M-D42011	传动轴	Transmission shaft	1	1	1	1	1	1
20 - 12	PF8420M-D42012	支撑套	Support sleeves	1	1	1	1	1	1
20 - 13	PF8420M-D42013	平垫圈（Φ9.5*Φ18*0.9	Flat Washers	1	1	1	1	1	1
20 - 14	PF8420M-D42014	开口档圈 E7	Open ring	1	1	1	1	1	1
20 - 15	PF8420M-D42015	抬压脚电磁铁组件	Foot presser solenoid assembly	1套	1套	1套	1套	1套	1套
20-18	PF8420M-D42018	衬套	Bushing	1	1	1	1	1	1
20 - 19	PF8420M-D42019	开口档圈 E4	Open ring	3	3	3	3	3	3
20 - 20	PF8420M-D42020	开槽六角螺钉	Hexagon screw	1	1	1	1	1	1
20 - 21	PF8420M-D42021	内六角圆柱头螺钉	Hexagon socket head cap screws	2	2	2	2	2	2
20 - 22	PF8420M-D42022	轴位螺钉	Axial screw	1	1	1	1	1	1
20 - 23	PF8420M-D42023	六角螺母	Hex nuts	1	1	1	1	1	1
20 - 24	PF8420M-D42024	平垫圈（Φ6.7*Φ19*1）	Flat Washers	3	3	3	3	3	3
20 - 25	PF8420M-D42025	螺钉	Screw	2	2	2	2	2	2
20 - 26	PF8420M-D42026	六角螺母	Hex nuts	2	2	2	2	2	2
20 - 27	PF8420M-D42027	螺钉	Screw	2	2	2	2	2	2
20 - 28	PF8420M-D42028	膝控提升杠杆	Knee-control lift lever	1	1	1	1	1	1
20 - 29-1	PF8420M-D4202901	螺钉销	Screw pin	1	1	1	1	1	1
20 - 29	PF8420M-D42029	螺钉销组件	Screw pin assembly	1	1	1	1	1	1
20 - 30	PF8420M-D42030	罩壳	Housing	1	1	1	1	1	1

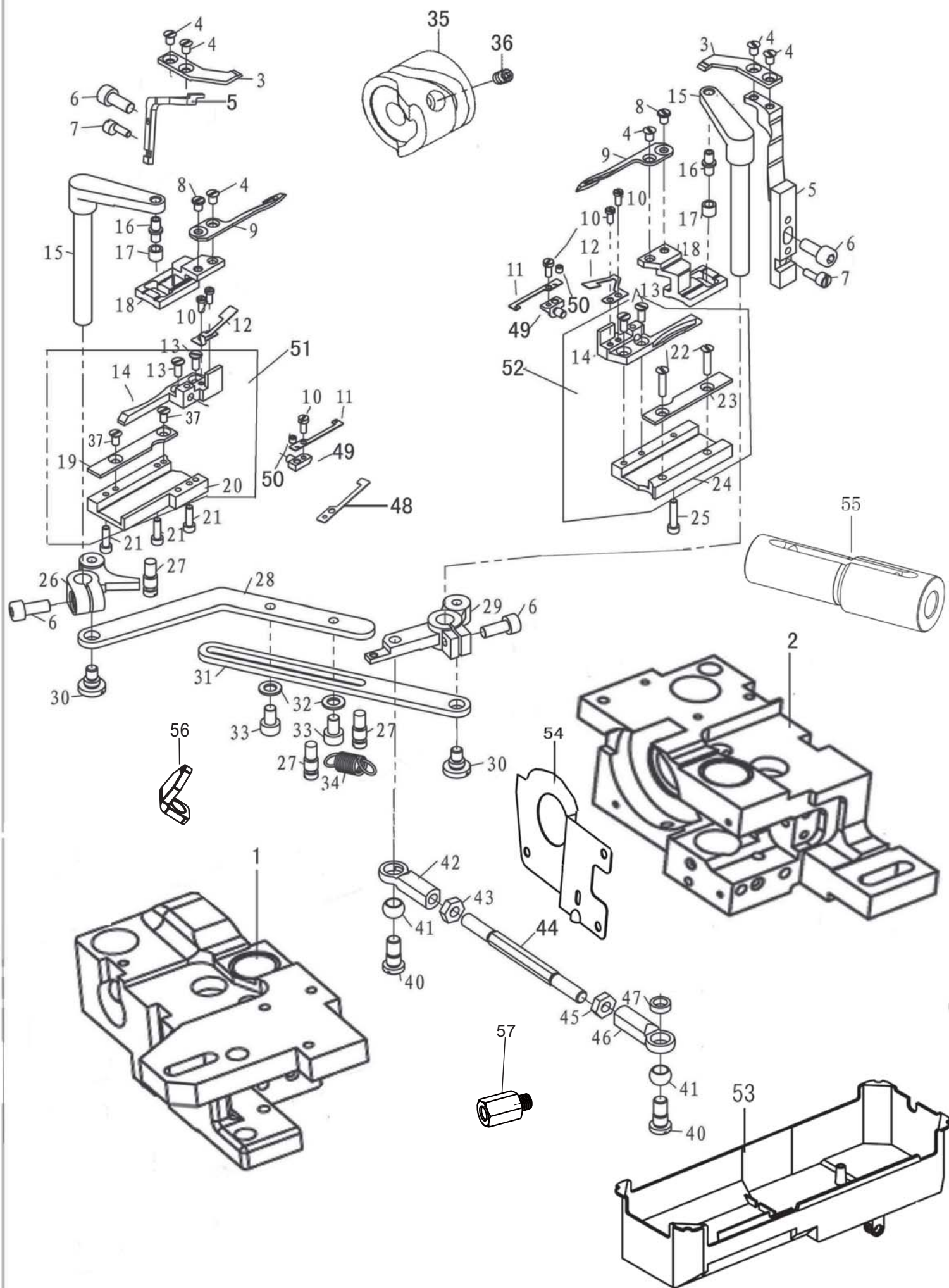
21 直刀专用部件一



平缝系列>LS8420M-D3>21 直刀专用部件一 (Straight knife special parts one)

序号 NO	品号CODE	名称	NAME	数量 AMT					
				8420	8420	8450	8450	8720	8750
				ZN-D3	ZN-D3	ZN-D3	ZN-D3	ZN-D3	ZN-D3
				-3	-5	-3	-5	-5	-5
1	PK2101L	机壳	ARM BED	1	1			1	
1	PK210101L	机壳	ARM BED			1	1		1
2	PK2102	针板 (1/4)	NEEDLE PLATE	1	1	1	1		
2	PK2102-L	针板 (1/4) H	NEEDLE PLATE					1	1
3	PK2103	螺钉	SCREW, FLAT	1	1	1	1	1	1
4	PK2104	螺钉	SCREW, FLAT	1	1	1	1	1	1
5	PK2105P	左推板组件	SLIDE PLATE, LA ASSY	1	1	1	1	1	1
6	PK2106	推板窗	BOBBIN WINDOW	1	1	1	1	1	1
7	PK2107P	右推板组件	SLIDE PLATE ASSY, R	1	1	1	1	1	1
1	PK2108	推板窗	BOBBIN WINDOW	1	1	1	1	1	1
9	PK2109P	前推板组件	SLIDE PLATE F ASSY	1	1	1	1	1	1
10	PK2110	螺钉	SCREW	1	1	1	1	1	1
11	PK2111	螺钉	SCREW	4	4	4	4	4	4
12	PK2112	剪线盖板	COVER FOR TRIMMING	1	1	1	1	1	1
13	PK2113	一字沉头螺钉 M3×6	WORD SCREW M3×6	2	2	2	2	2	2
14	PK2114-K	送布牙 Φ1.7	FED DOG	1		1			
	PK2114-M	送布牙 Φ2.0	FED DOG		1		1		
	PK2114-L	送布牙 Φ2.4	FED DOG					1	1

22 直刀专用部件二

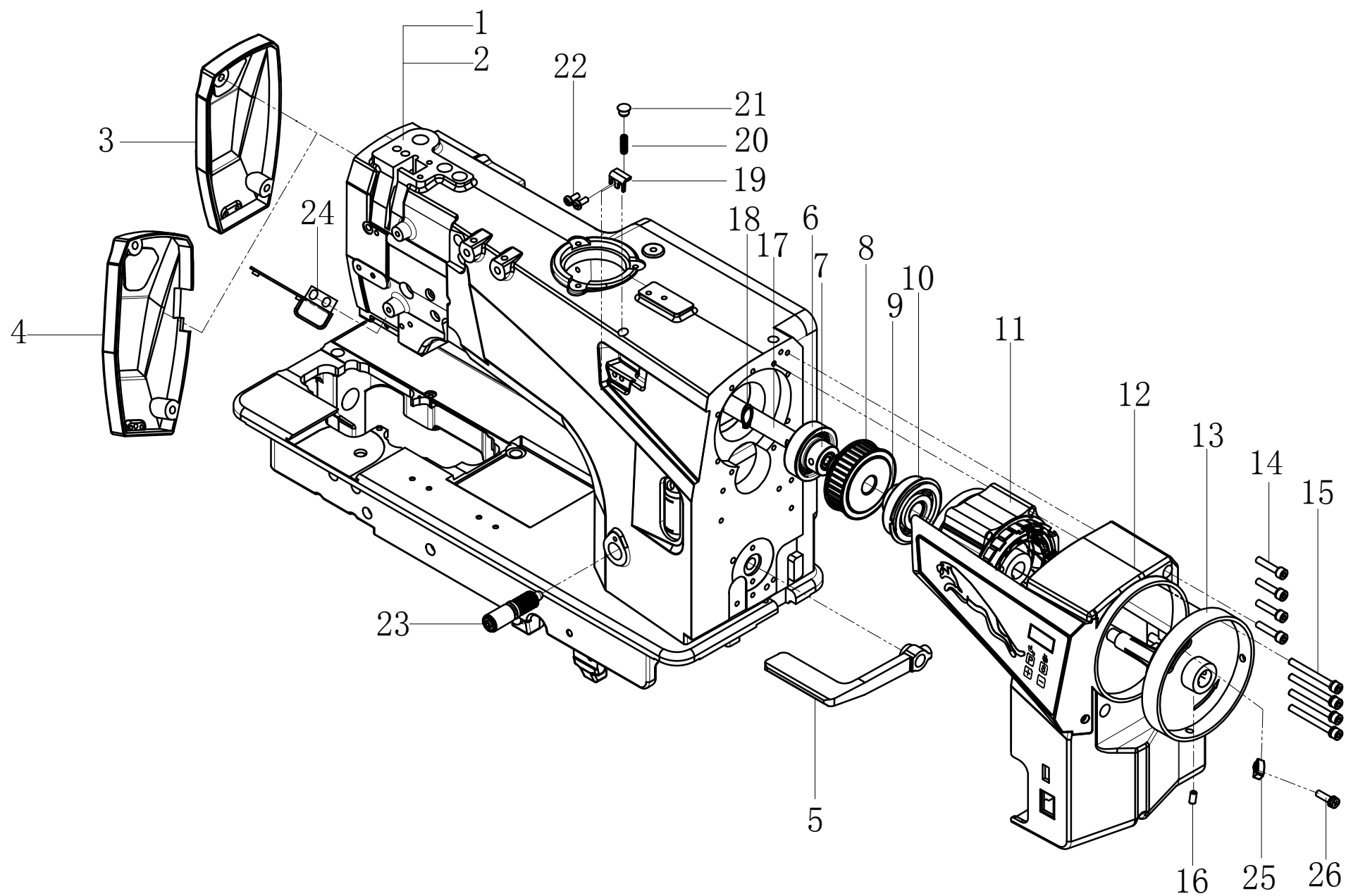


平缝系列>LS8420M-D3>22 直刀专用部件二 (Straight knife special parts two)

序号 NO	品号CODE	名称	NAME	数量 AMT					
				8420	8420	8450	8450	8720	8750
				ZN-D3	ZN-D3	ZN-D3	ZN-D3	ZN-D3	ZN-D3
				-3	-5	-3	-5	-5	-5
1	PK2201	旋梭座 L	ROTARY HOOK BASE L	1	1	1	1		
1	PK2201-L	旋梭座 L	ROTARY HOOK BASE L					1	1
2	PK2202	旋梭座 R	ROTARY HOOK BASE R	1	1	1	1		
2	PK2202-L	旋梭座 R	ROTARY HOOK BASE R					1	1
3	PK2203	定刀	FI×ED KNIFE	2	2	2	2	2	2
4	PK2204	定刀螺钉 SM9/64×40-5	SCREW OF FI×ED KNIFE SM9/64×40-5	6	6	6	6	6	6
5	PK2205	定刀架	FI×ED KNIFE HOLDER	2	2	2	2	2	2
6	PK2206	圆柱头内六角螺钉 M5×12	HE×AGON SCREW OF CYLINDER	4	4	4	4	4	4
7	PK2207	定刀调节螺钉	FI×ED KNIFE ADJUSTABLE SCREW	2	2	2	2	2	2
8	PK2208	动刀螺钉 SM9/64×40-5	MOVABLE KNIFE OF SCREW SM9/64×40-5	2	2	2	2	2	2
9	PK2209	动刀	MOVABLE KNIFE	2	2	2	2	2	2
10	PK2210	一字圆柱头螺钉 M2.5×6	WORD CYLINDER OF SCREW M2.5×6	6	6	6	6	6	6
11	PK2211	调节弹簧片 A	ADJUST SPRING PLATE A	2	2	2	2	2	2
12	PK2212	底线保持簧	THE BOTTOM LINE TO KEEP THE SPRING	2	2	2	2	2	2
13	PK2213	一字沉头螺钉 M3×8	SCREW M3×8	4	4	4	4	4	4
14	PK2214	动刀托架	MOVABLE KNIFE HOLDER	2	2	2	2	2	2
15	PK2215	动刀杆	MOVABLE KNIFE BAR	2	2	2	2	2	2
16	PK2216	动刀驱动销	MOVABLE KNIFE DRIVE PIN	2	2	2	2	2	2
17	PK2217	动刀驱动滚柱	KNIFE DRIVE ROLLER	2	2	2	2	2	2
18	PK2218	动刀驱动滑块	KNIFE DRIVE ROLLER	2	2	2	2	2	2
19	PK2219	动刀导向架盖板 (L)	KNIFE GUIDE FRAME COVER (L)	1	1	1	1	1	1
20	PK2220	动刀导向架 (L)	KNIFE GUIDE FRAME	1	1	1	1	1	1
21	PK2221	圆柱头内六角螺钉 M3×10	SCREW M3×10	3	3	3	3	3	3
22	PK2222	一字沉头螺钉 M3×14	SCREW M3×14	2	2	2	2	2	2
23	PK2223	动刀导向架盖板 (R)	KNIFE GUIDE FRAME COVER (R)	1	1	1	1	1	1
24	PK2224	动刀导向架 (R)	KNIFE GUIDE FRAME	1	1	1	1	1	1
25	PK2225	圆柱头内六角螺钉 M3×14	SCREW M3×14	1	1	1	1	1	1
26	PK2226	切线杠杆L	TRIMMING SHAFT L	1	1	1	1	1	1
27	PK2227	切刀拉簧螺钉	SCREW	3	3	3	3	3	3
28	PK2228	切线连杆L	TRINNING CONNECTOR L	1	1	1	1	1	1
29	PK2229	切线杠杆R	TRIMMING SHAFT R	1	1	1	1	1	1
30	PK2230	轴位螺钉M5	SCREW M5	3	3	3	3	3	3
31	PK2231	切线连杆R	TRINNING CONNECTOR R	1	1	1	1	1	1

32	PK2232	平垫片 5.3	WASHER 5.3	2	2	2	2	2	2
33	PK2233	圆柱头内六角螺钉 M5×8	SCREW M5×8	2	2	2	2	2	2
34	PK2234	切线复位弹簧	SPRING OF TRIMMING	1	1	1	1	1	1
35	PK2235	剪线凸轮	CUT CAM	1	1	1	1	1	1
36	PK2236	内六角凹端紧定螺 钉 M6×10	SCREW M6×10	4	4	4	4	4	4
37	PK2237	梭架紧固上套	PINCH SLEEVE, U	2	2	2	2	2	2
38	PK2238	梭架紧固下套	PINCH SLEEVE, D	2	2	2	2	2	2
39	PK2239	螺钉M6×25	SCREW M6×25	2	2	2	2	2	2
40	PK2240	接头R套管螺钉 M6	SCREW M6	1	1	1	1	1	1
41	PK2241	套管	CASING	1	1	1	1	1	1
42	PK2242	接头组件R	CONNECTOR ASM R	1	1	1	1	1	1
43	PK2243	六角螺母M6	HEXAGONAL NUT M6	1	1	1	1	1	1
44	PK2244	长度调节连杆	CONNECTING ROD LENGTH ADJUSTMENT	1	1	1	1	1	1
45	PK2245	螺母 M6 （左旋）	NUT M6 (LEFT HAND)	1	1	1	1	1	1
46	PK2246	接头组件L	CONNECTOR ASM L	1	1	1	1	1	1
47	PK2247	套管螺钉垫圈	GASKET OF SCREW	1	1	1	1	1	1
48	PK2248	调节弹簧片 B	ADJUST SPRING PLATE B	2	2	2	2	2	2
49	PK2249	调节弹簧片托架	ADJUST SPRING PLATE SUPPORT	2	2	2	2	2	2
50	PK2250	内六角凹端紧定螺 钉M3×3	SCREW M3×3	2	2	2	2	2	2
51	PK2251P	动刀导向架(L) 组件	KNIFE GUIDE FRAME(L) ASSY	1	1	1	1	1	1
52	PK2252P	动刀导向架(R) 组件	KNIFE GUIDE FRAME(R) ASSY	1	1	1	1	1	1
53	PK2253	油盘	OIL PAN	1	1	1	1	1	1
54	PK2254	鞍座盖 (R)	ROTARY HOOK BASE COVER R	1	1	1	1	1	1
55	PK2255	梭架套右 Z	ROTARY HOOK BASE BUSH R	1	1	1	1	1	1
56	PK2256	弹簧挂勾	SPRING HOOK	1	1	1	1	1	1
57	PK2257	螺钉M6	SCREW M6	1	1	1	1	1	1

23 DP系列简易双针一体机专用部件

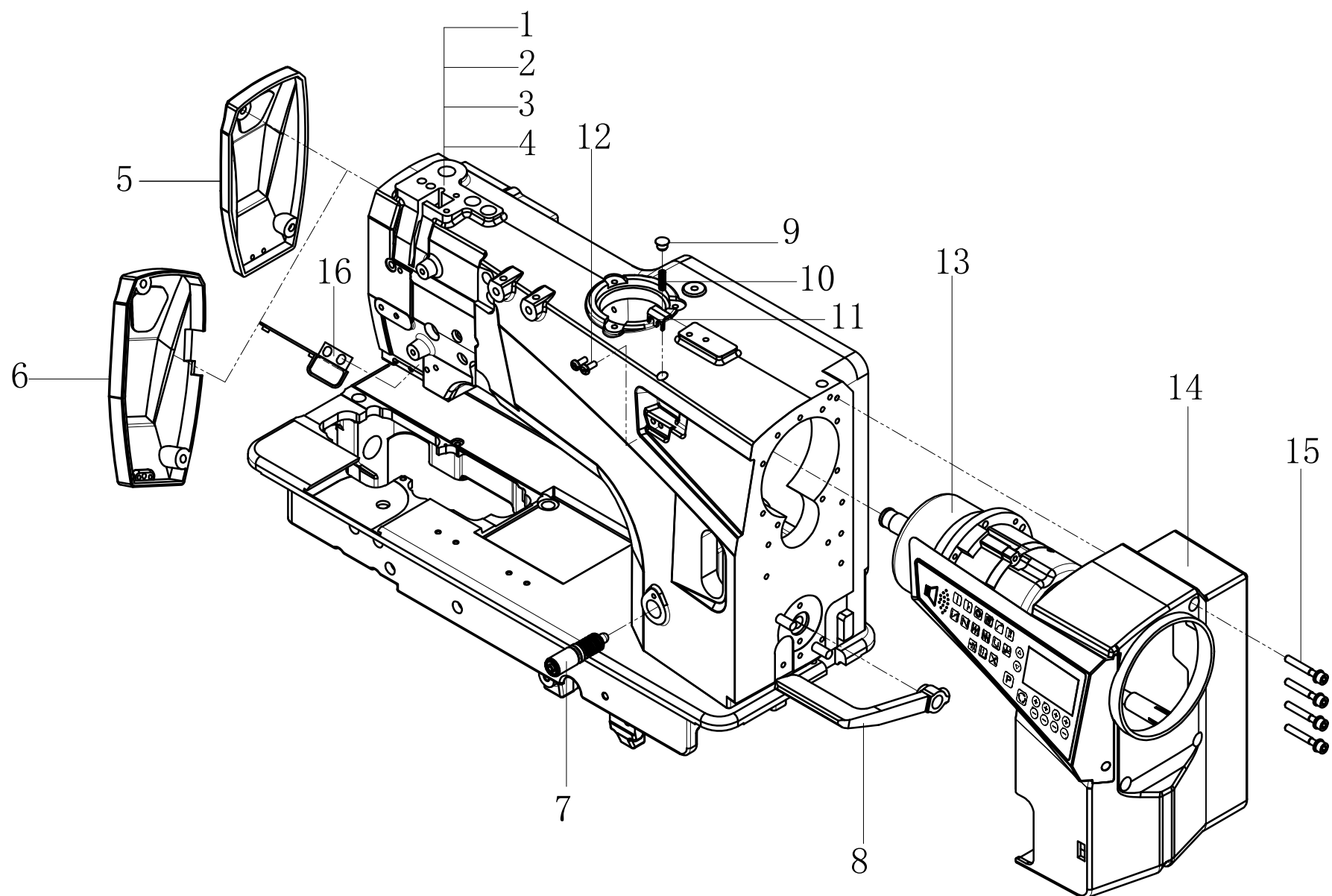


平缝系列>LS8420DP>23 DP系列简易一体双针机专用部件(DP SERIES SIMPLE INTEGRATED DOUBLE NEEDLE MACHINE SPECIAL PARTS)

序号No	ERP编号	零件名称	NAME OF PARTS	数量 AMT					
				8420DP		8450DP		8720DP	8750DP
				-3	-5	-3	5		
1	031205031	机壳	MACHINE BODY	1	1			1	
2	031205032	机壳（角缝）	MACHINE BODY			1	1		1
3	PF8420DP010105	面板	FACE PLATE	1	1			1	
4	PF8450DP010205	面板（角缝）	FACE PLATE			1	1		1
5	PF8420DP0640	倒缝扳手	REVERSE STITCHING LEVER	1	1	1	1	1	1
6	BF310166203Z	轴承(6304ZZNR)	BEARING	1	1	1	1	1	1
7	BF31016250529	轴承套	BALL BEARING BUSH	1	1	1	1	1	1
8	PF84200232	上同步轮	TIMINGPULLEY.U DD	1	1	1	1	1	1
9	BF31016250529	轴承套	BALL BEARING BUSH	1	1	1	1	1	1
10	BF310166203Z	轴承	BEARING	1	1	1	1	1	1
11	PF8420DP1719	电机组件	MOTOR	1	1	1	1	1	1
12	11010035	电控组件	PULLEY COVER ASM	1	1	1	1	1	1
13	PF8420DP0229	上轮	HEAD WHEEL	1	1	1	1	1	1
14	SCJ2011	电控罩壳安装螺钉 M5×25	SCREW	4	4	4	4	4	4
15	SCJ2015	电机安装螺钉 M5×55	SCREW	4	4	4	4	4	4

16	SCJ2031	上轮螺钉 M5×8	SCREW	2	2	2	2	2	2
17	PF8420DP0201	上轴	MAIN SHAFT	1	1	1	1	1	1
18	102.5-31	挡圈	RETAINING RING	1	1	1	1	1	1
19	PFQ5150	支架	STAND	1	1	1	1	1	1
20	PFQ5151	紧固螺钉	SCREW	1	1	1	1	1	1
21	PF55500113	调节孔孔塞	RUBBER PLUG	1	1	1	1	1	1
22	PFQ5149	支架固定螺钉	SCREW	2	2	2	2	2	2
23	PF8420DP0622	针距调节螺杆	FEED REGULATING STUD	1	1	1	1	1	1
24	PF8420DP1601	照明灯及补针开关组件	REVERSE SEWING SWITCH ASM	1	1	1	1	1	1
25	PF0303DP0254	磁钢	MAGNETIC STEEL BRIDGE	1	1	1	1	1	1
26	PF8420M-D31145	磁钢固定螺钉	SCREW	1	1	1	1	1	1
27	PF430GM13	6孔插座		1	1	1	1	1	1
28	PF8420DP2328	6孔护套 5557-6R		1	1	1	1	1	1

24 E系列电脑双针一体机专用部件



平缝系列>LS8420E 24 E系列电脑一体双针机专用部件(E SERIES COMPUTER INTEGRATED DOUBLE NEEDLE MACHINE SPECIAL PARTS)

序号NO.	零件编号CODE	名称	NAME OF PARTS	数量 AMT					
				8420		8450		8720	8750
				EZN-D3		EZN-D3		EZN-D3	EZN-D3
				-3	-5	-3	5		
1	031205033	机壳	MACHINE BODY	1	1			1	
2	031205034	角缝机壳	MACHINE BODY			1	1		1
3	031205035	直刀机壳	MACHINE BODY	1	1			1	
4	031205036	直刀角缝机壳	MACHINE BODY			1	1		1
5	PF8420DP010105	面板	FACE PLATE	1	1			1	
6	PF8450DP010205	面板（角缝）	FACE PLATE			1	1		1
7	PF8420DP0622	针距调节螺杆	FEED REGULATING STUD	1	1	1	1	1	1
8	PF8420DP0640	倒缝扳手	REVERSE STITCHING LEVER	1	1	1	1	1	1
9	PF55500113	调节孔孔塞	RUBBER PLUG	1	1	1	1	1	1
10	PFQ5151	紧固螺钉	SCREW	1	1	1	1	1	1
11	PFQ5150	支架	STAND	1	1	1	1	1	1
12	PFQ5149	支架固定螺钉	SCREW	2	2	2	2	2	2
13	PF8420E1719	电机组件	MOTOR	1	1	1	1	1	1
14	11010057	电控组件	PULLEY COVER ASM	1	1	1	1	1	1
15	SCJ2011	电控罩壳安装螺钉 M5×25	SCREW	4	4	4	4	4	4
16	PF8420DP1601	照明灯及补针开关组件	REVERSE SEWING SWITCH ASM	1	1	1	1	1	1